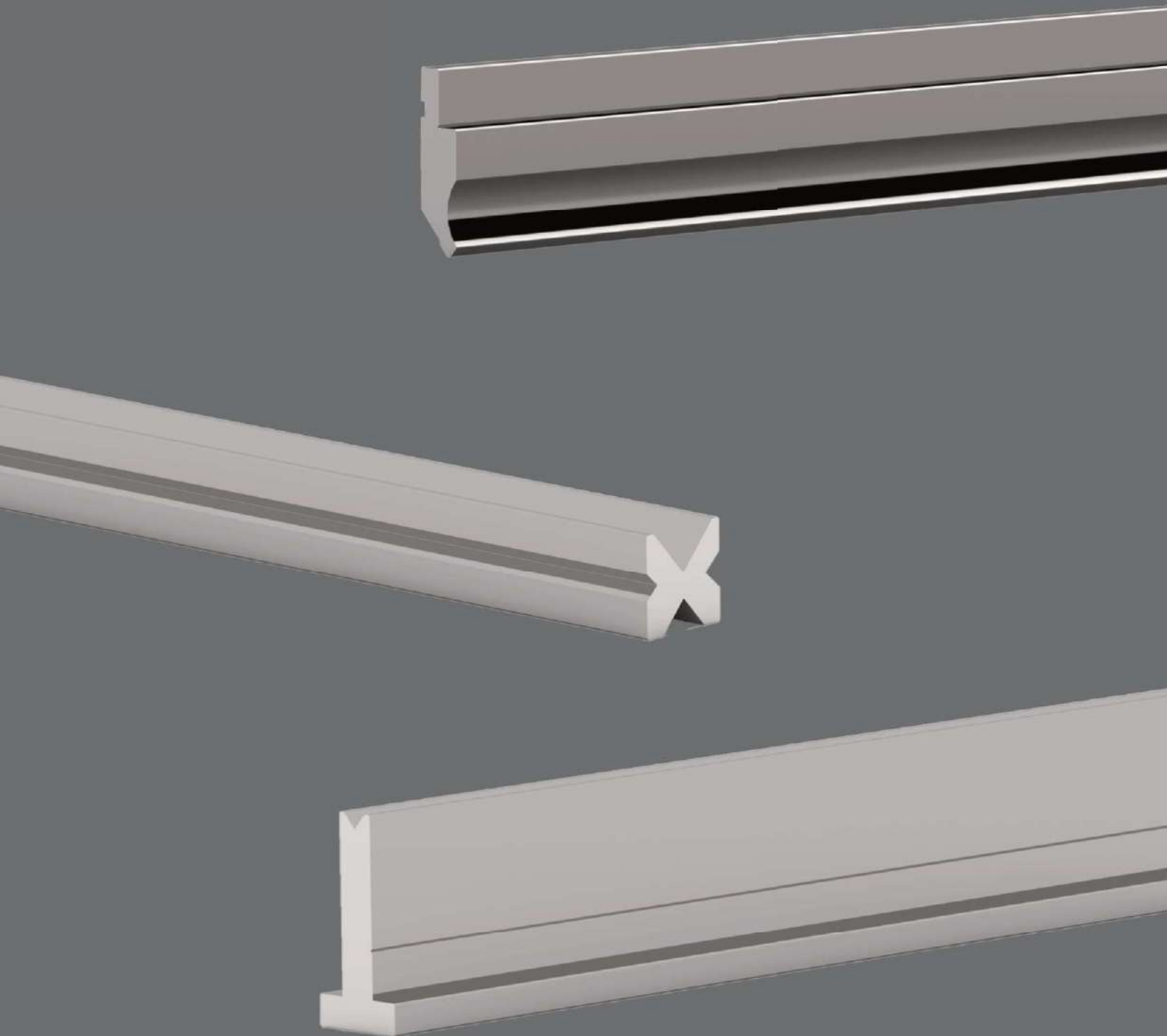
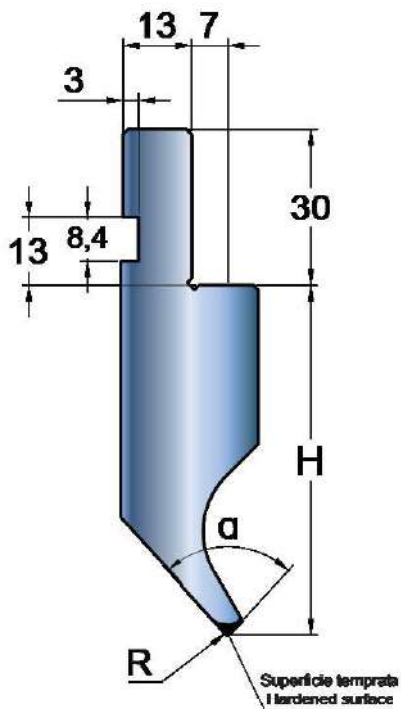


AMADA - PROMECAM STYLE

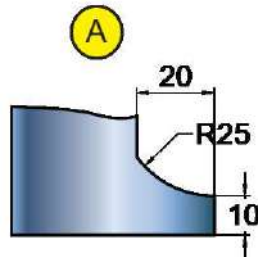




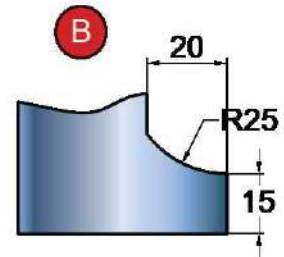
**Attacco Standard
Standard clamp**



**Scarpetta Standard
Standard Horn
Type:**



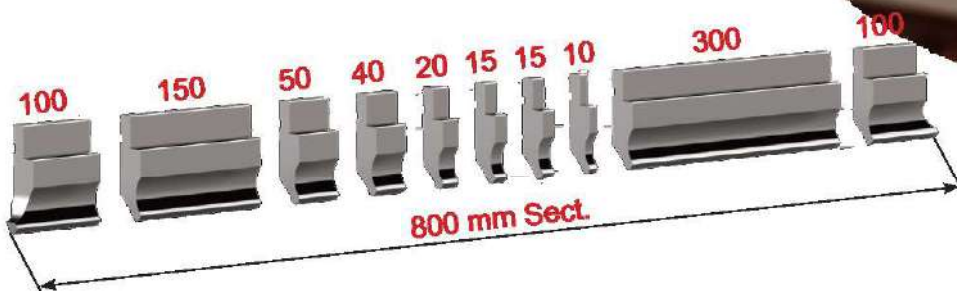
**Scarpetta Standard
Standard Horn
Type:**



Il carico massimo delle scarpette corrisponde al 50% del carico massimo indicato sul punzone.

The horns' max load is 50% of the max load of the punch.

Lunghezze Standard - Standard Lengths





kN/m	Code	α	R	H	Mt
1000	AM 1275	75°	0.80	67.60	■
	AM 1853	85°	0.25	66.50	■
	AM 1200	85°	0.80	66.50	■
	AM 1201	85°	3.00	65.45	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
350	AM 1857	85°	0.25	67.00	■
	AM 1170	85°	0.60	66.74	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
1000	AM 1230	85°	0.80	105.00	■
	AM 1231	85°	3.00	105.00	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**



kN/m	Code	α	R	H	Mt
400	AM 1855	85°	0.60	135.00	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
500	AM 1270	85°	0.60	95.00	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**



kN/m	Code	α	R	H	Mt
500	AM 1672	85°	0.25	90.00	■
	AM 1865	85°	0.80	89.70	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
500	AM 1867	85°	0.25	104.50	■
	AM 1151	85°	0.80	104.50	■
	AM 1866	85°	3.00	103.50	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
600	AM 1864	85°	0.25	89.70	■
	AM 1660	85°	0.80	89.58	■
	AM 1863	85°	3.00	88.50	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
600	AM 1849	85°	0.80	165.00	■

88° - 90° available on request

Scarpetta - Horn
Type: **A**

kN/m	Code	α	R	H	Mt
700	AM 1848	85°	0.80	145.00	■

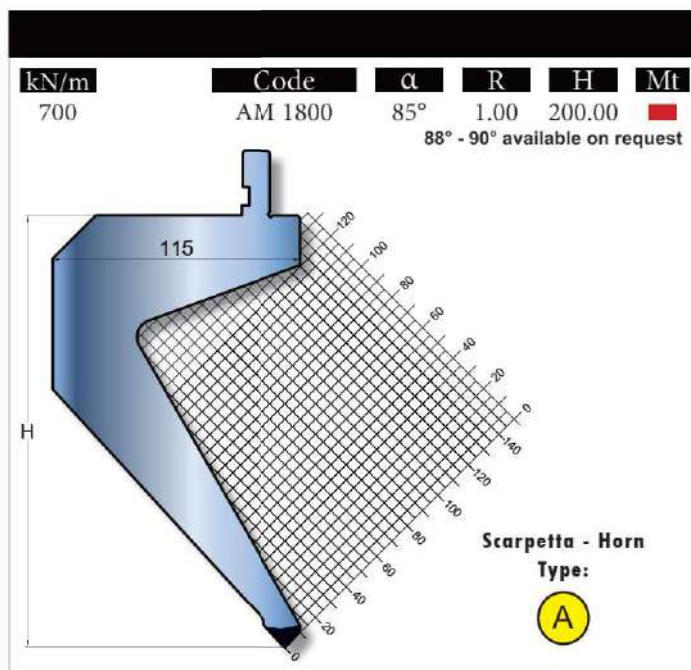
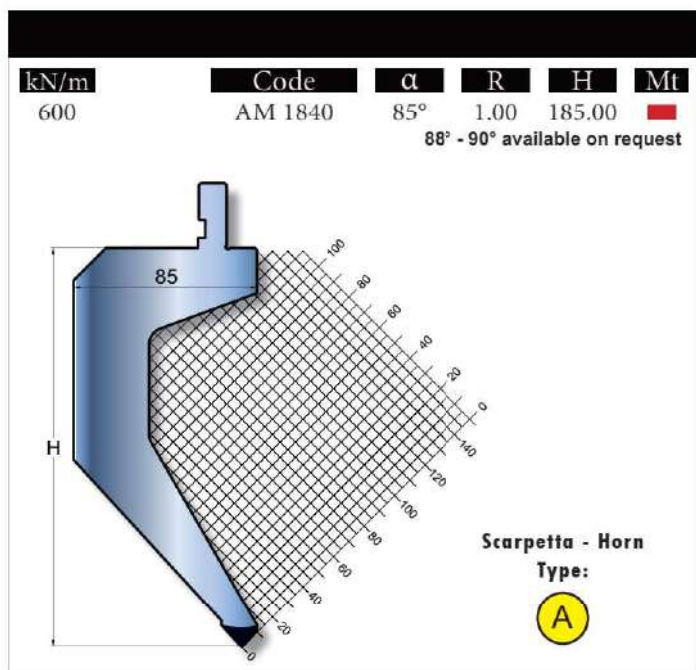
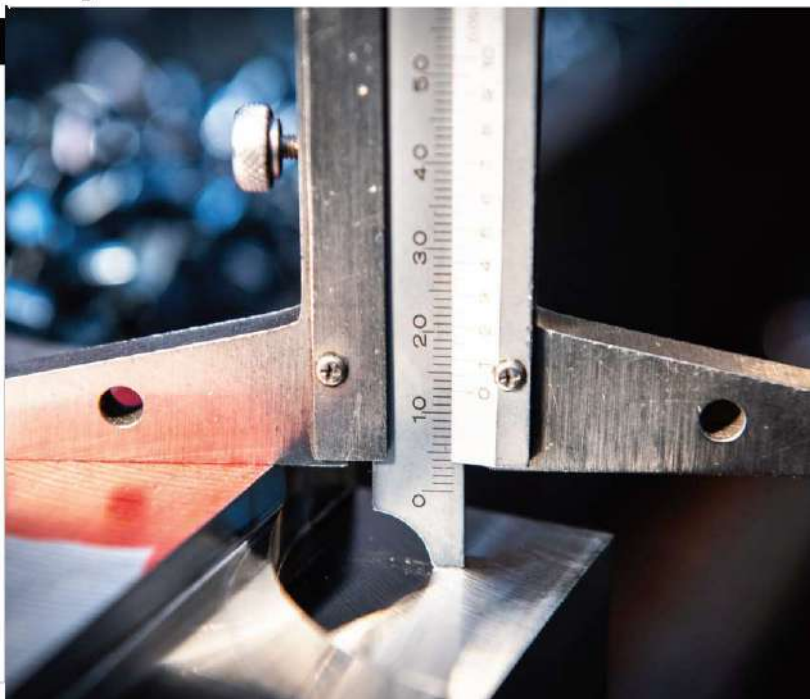
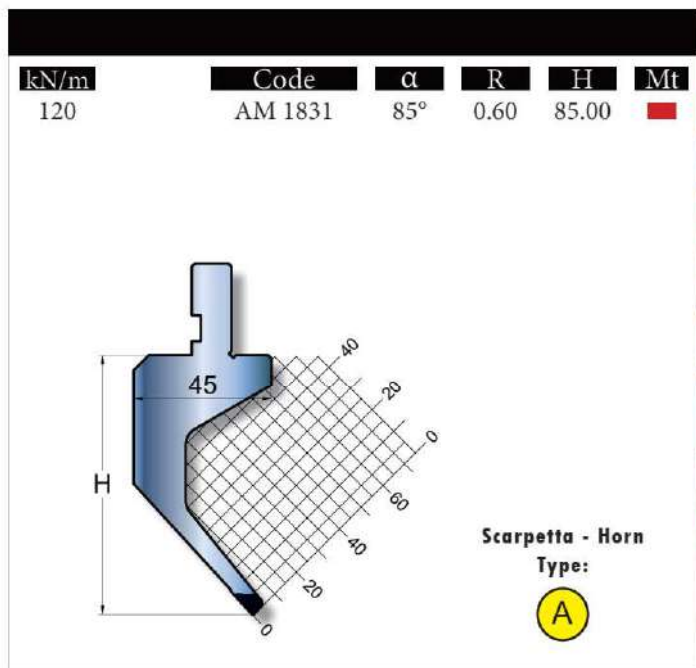
88° - 90° available on request

Scarpetta - Horn
Type: **A**

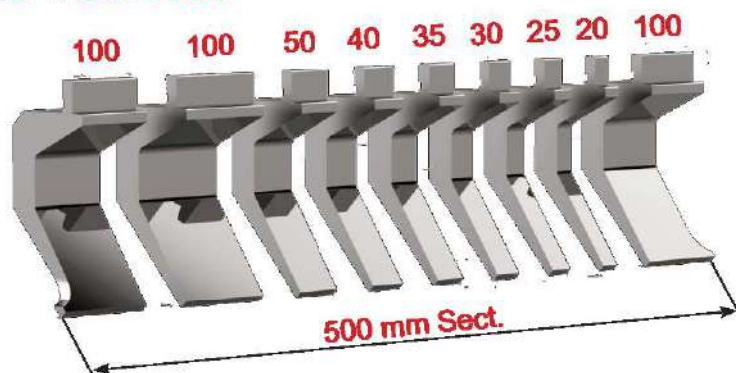
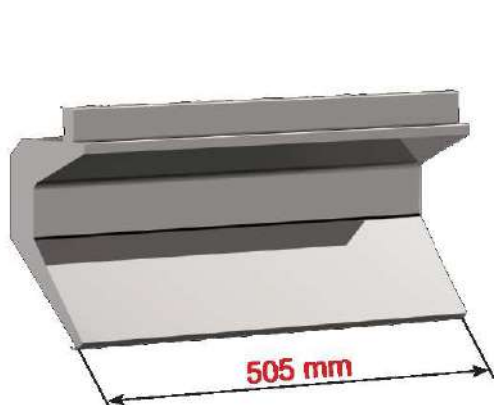
kN/m	Code	α	R	H	Mt
500	AM 1835	85°	0.80	120.00	■

88° - 90° available on request

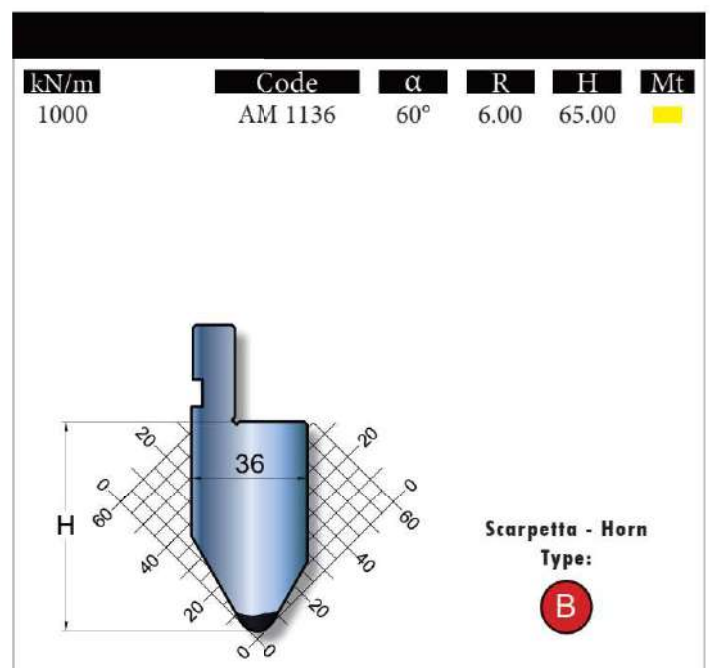
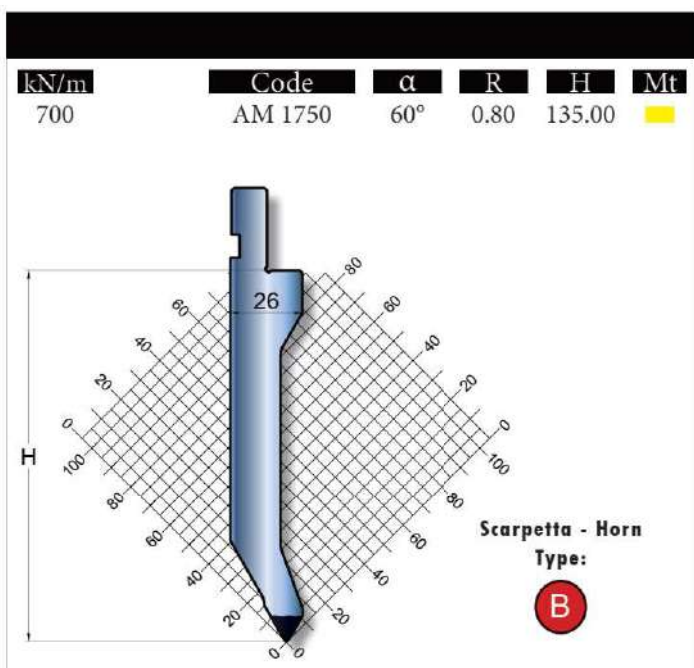
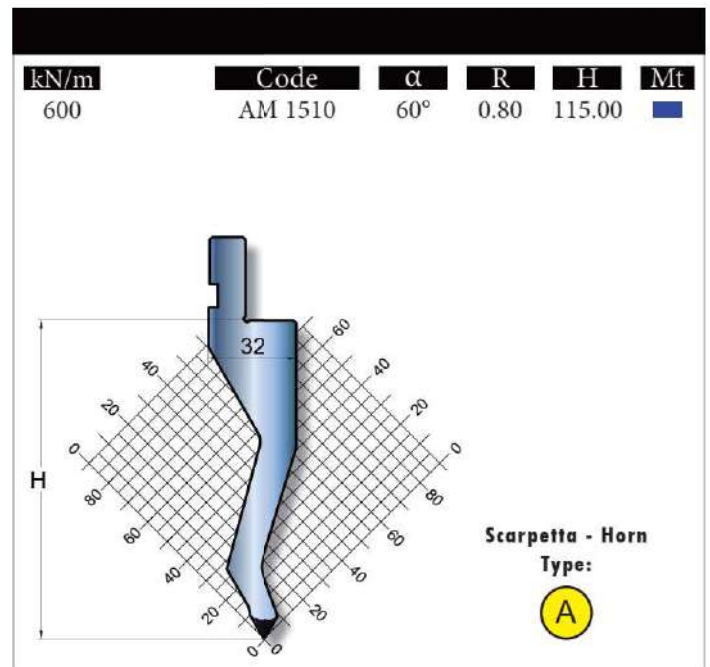
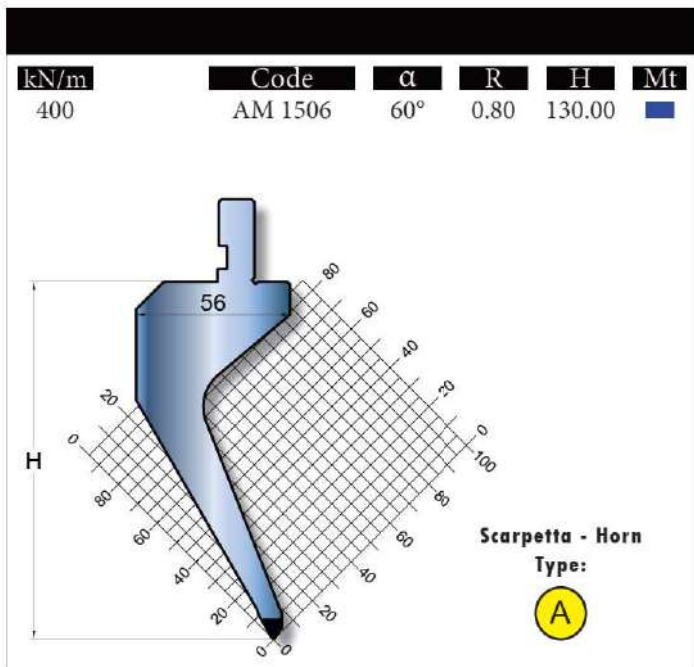
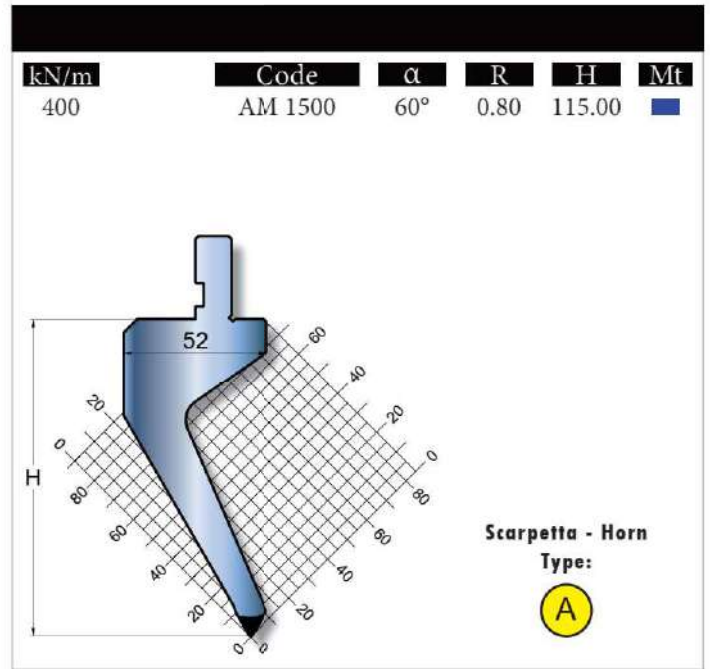
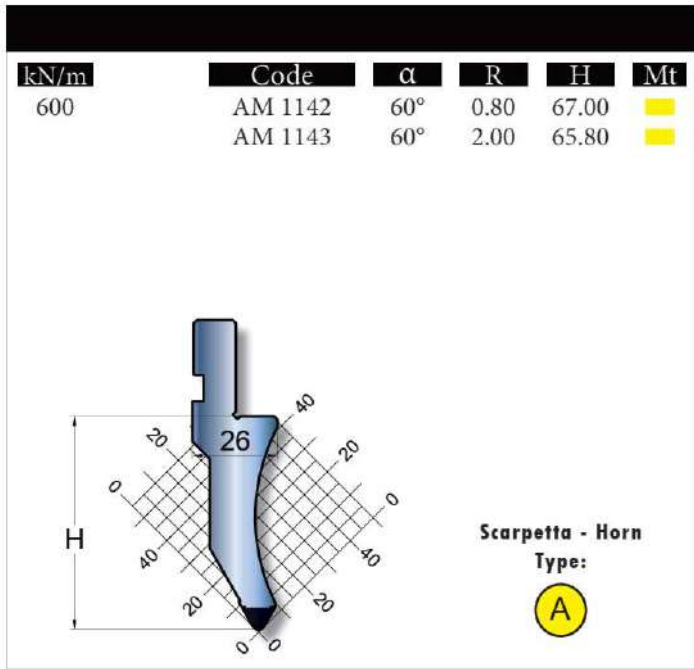
Scarpetta - Horn
Type: **A**

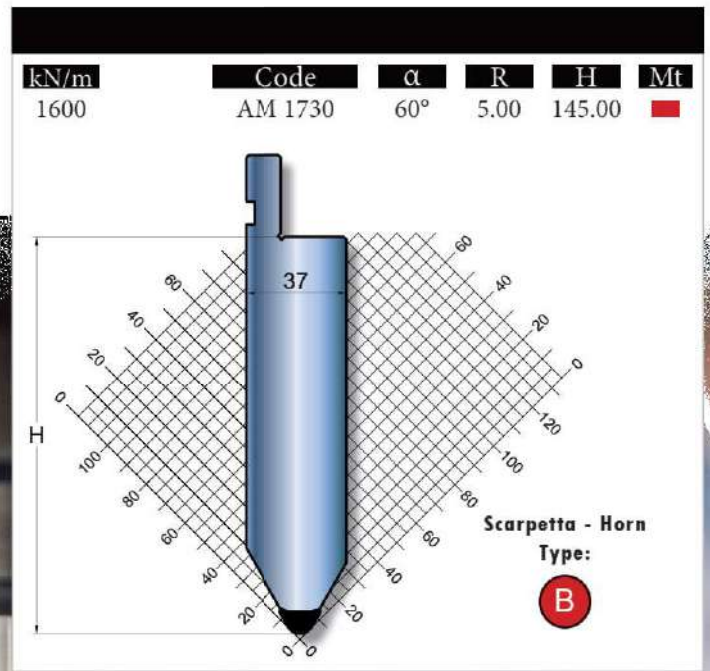
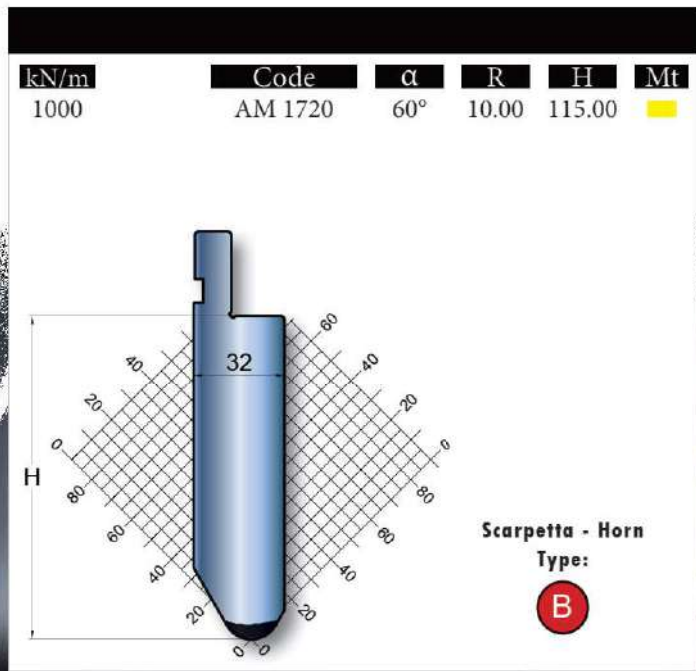


Lunghezze Standard Per - Standard Lengths For:
AM 1840 & AM 1800

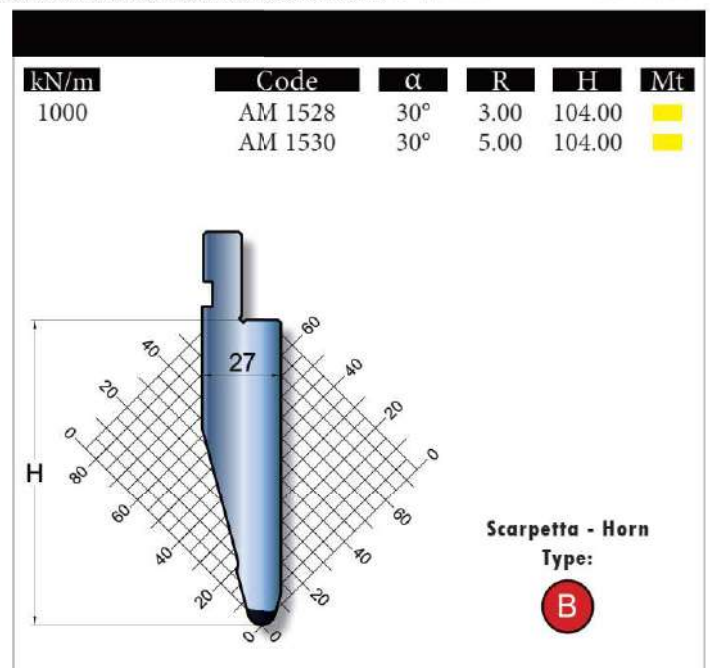
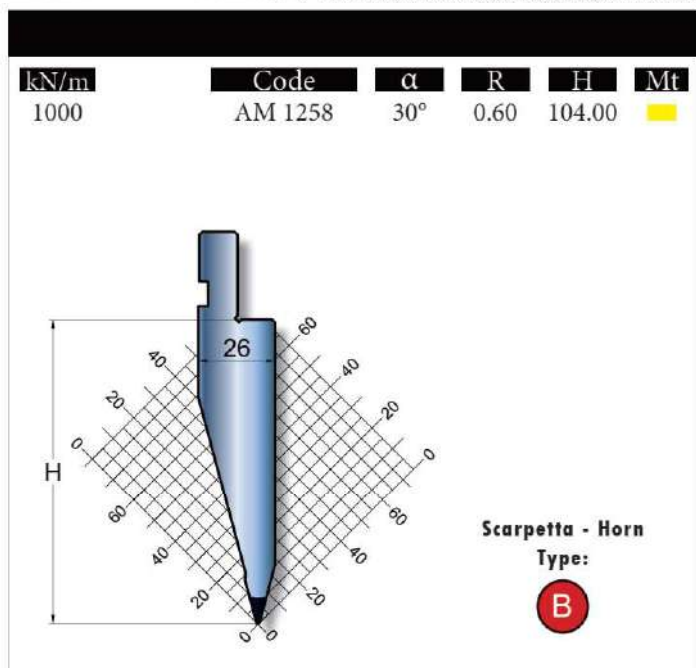


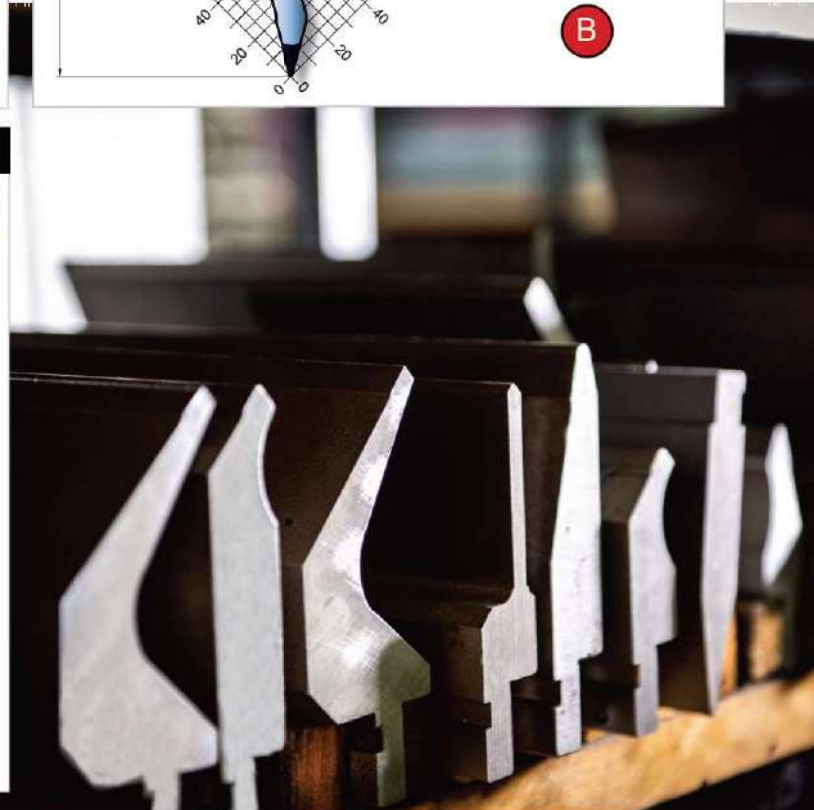
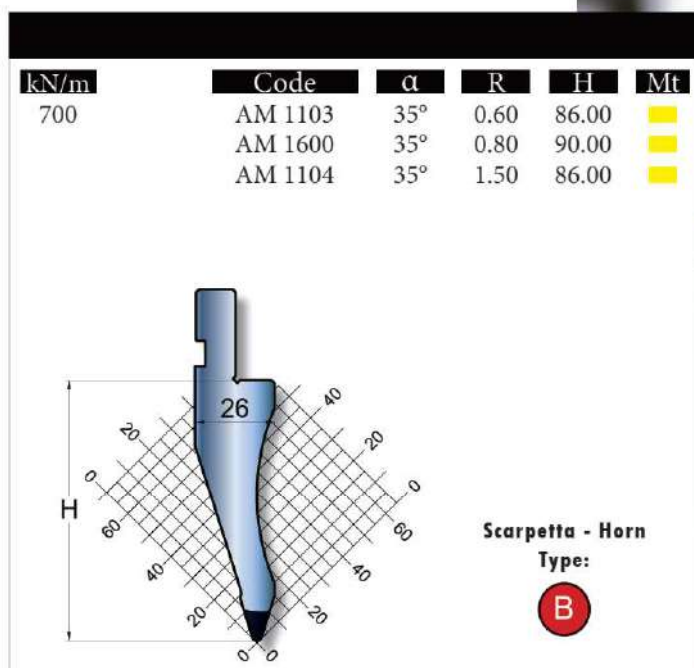
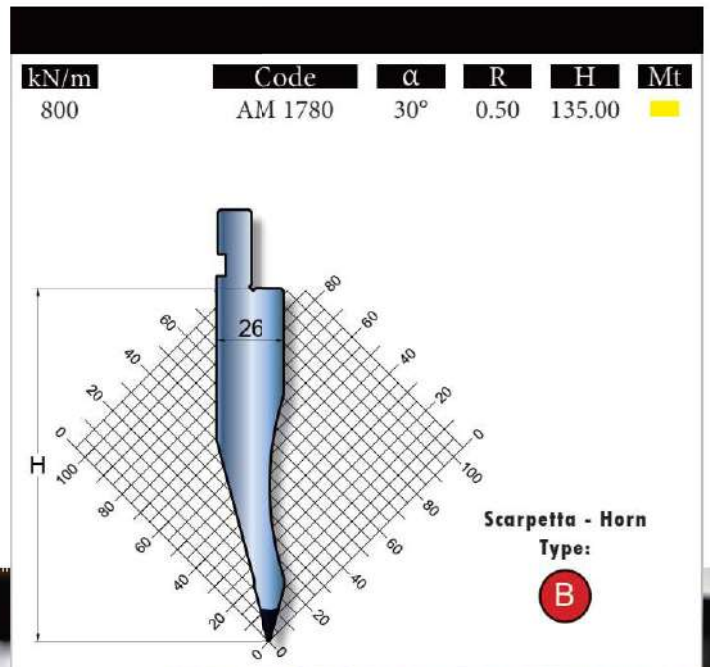
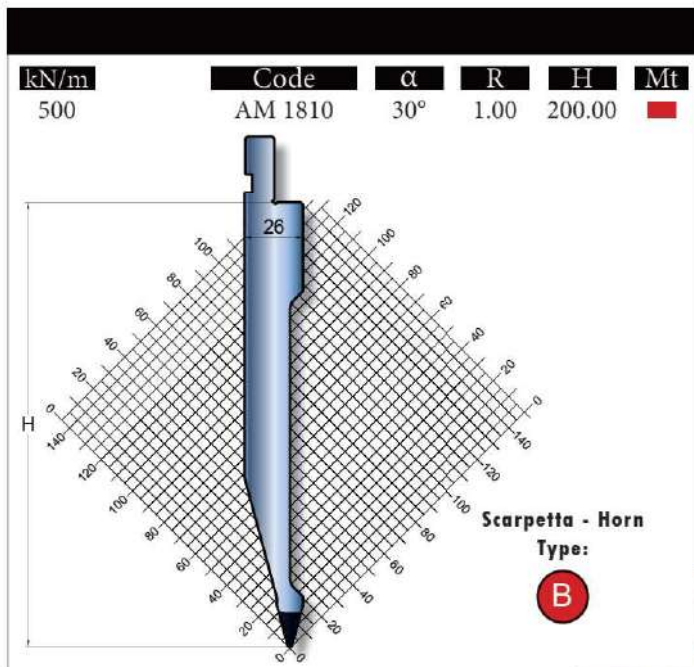
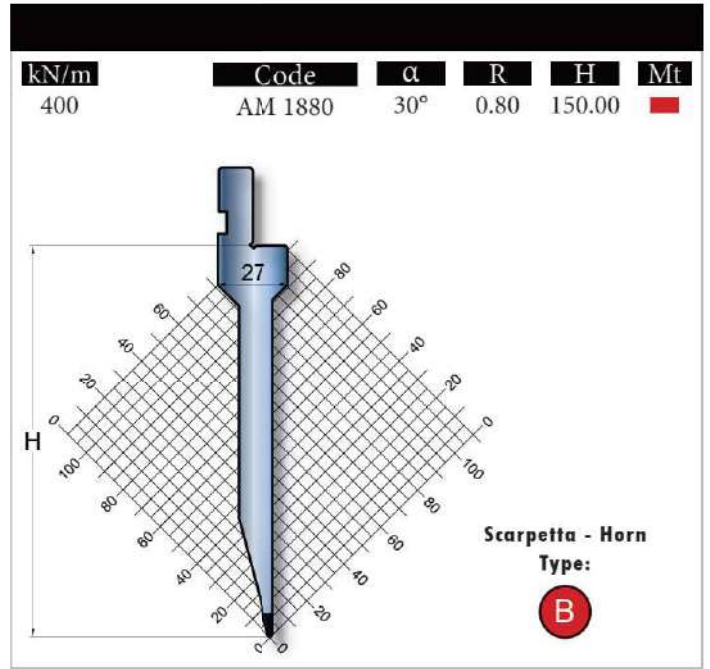
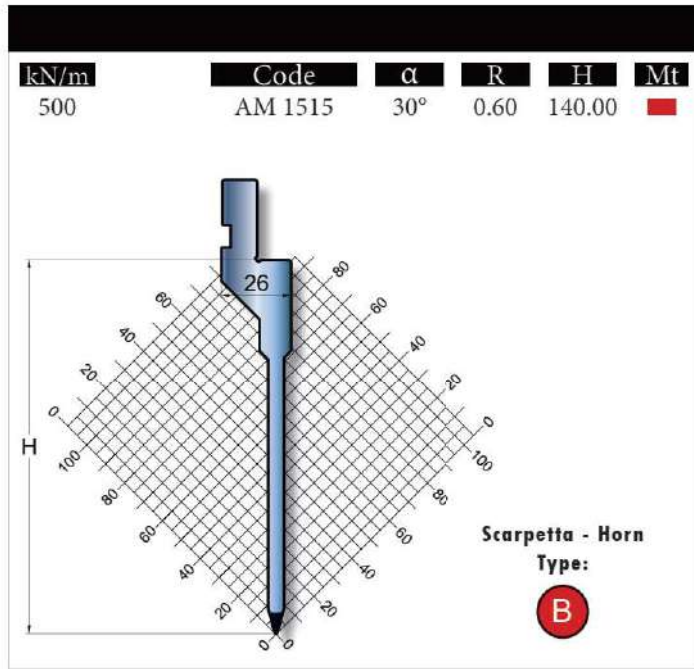
Il carico massimo delle scarpette corrisponde al 50% del carico massimo indicato sul punzone.
The horns' max load is 50% of the max load of the punch.

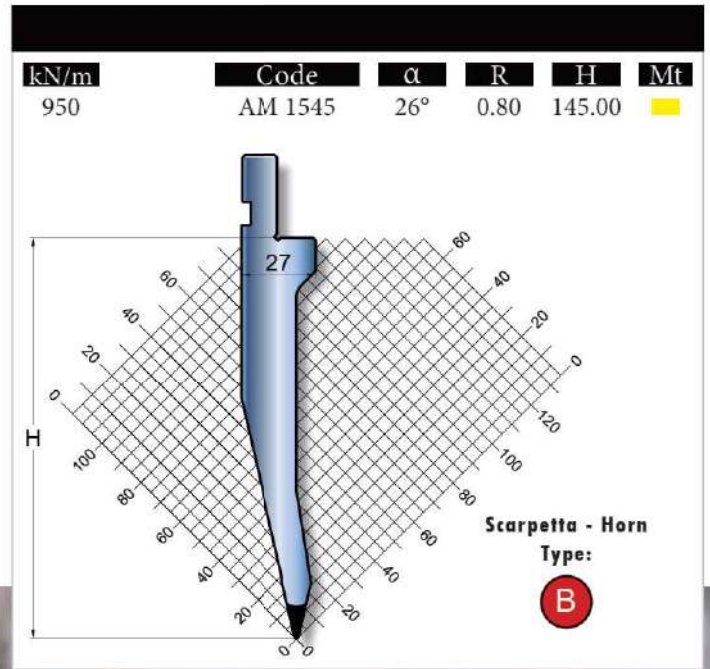
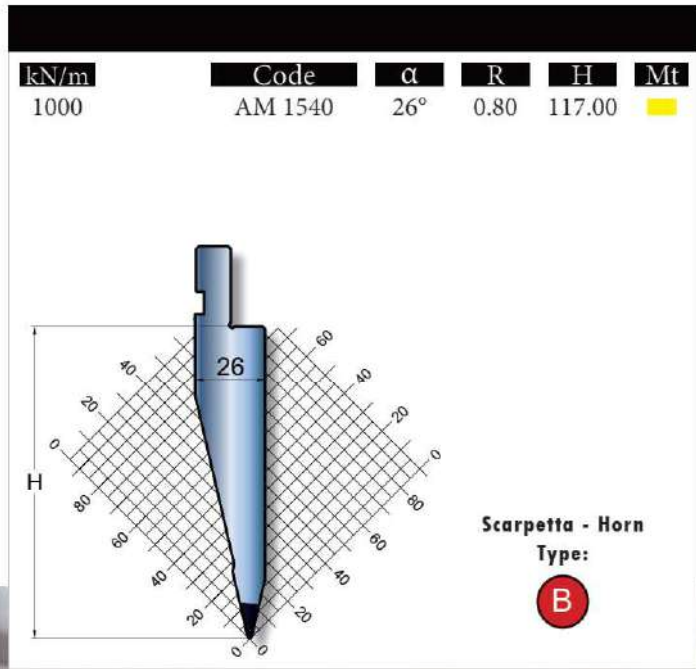




Punzoni / Punches AMADA-PROMECAM

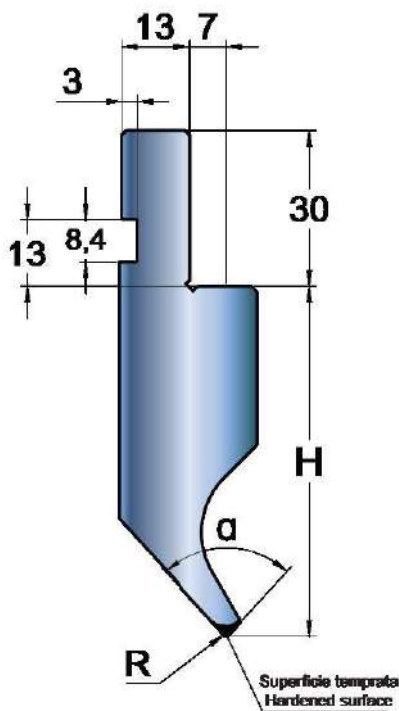






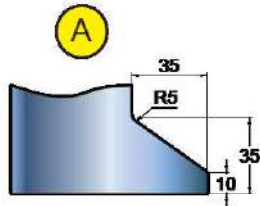


Attacco Standard
Standard clamp



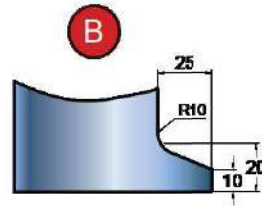
Scarpetta Standard
Standard Horn

Type:



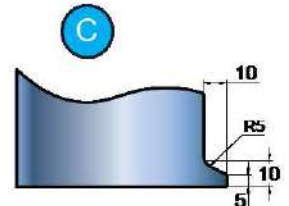
Scarpetta Standard
Standard Horn

Type:



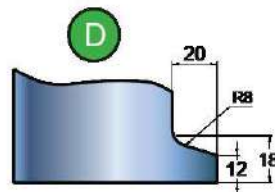
Scarpetta Standard
Standard Horn

Type:



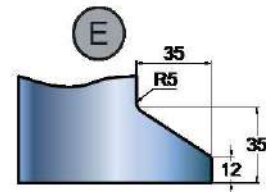
Scarpetta Standard
Standard Horn

Type:



Scarpetta Standard
Standard Horn

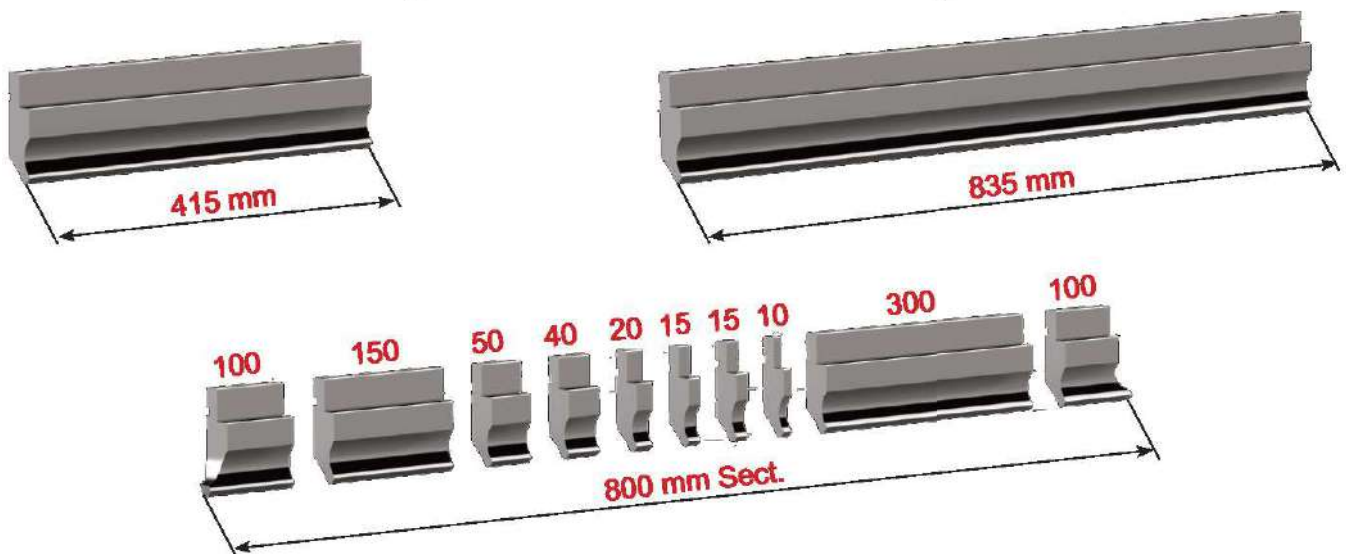
Type:



Il carico massimo delle scarpette corrisponde al 50% del carico massimo indicato sul punzone.

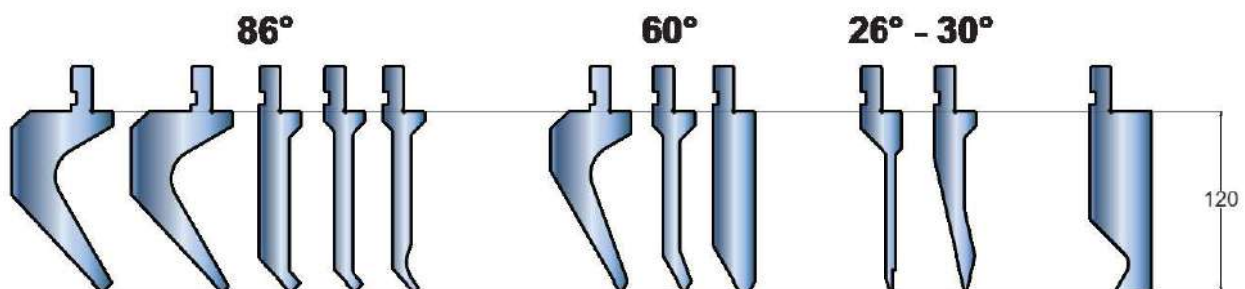
The horns' max load is 50% of the max load of the punch.

Lunghezze Standard - Standard Lengths



VANTAGGI UTENSILI AMADA AFH: Gli utensili "AFH" consentono all'operatore di realizzare prodotti attraverso una serie di punzoni con profili diversi montati affiancati su un'unica tavola. Inoltre, mediante l'utilizzo della gamma inserti matrice (pag 26), sarà possibile incrementare l'efficienza riducendo i costi di produzione semplificando la realizzazione di complesse sequenze di piega.

ADVANTAGES OF AMADA AFH TOOLS: "AFH" tools are designed to enable the operator to produce bends using different profiles of punches set side by side on one table. Furthermore, by using our inserts dies (pag 26) it will be possible to increase efficiency reducing costs of production, simplifying complicated bending sequences.





kN/m	Code	α	R	H	Mt
1000	AMF 1022	86°	0.60	120.00	■
	AMF 1023	86°	1.50	120.00	■
	AMF 1024	86°	3.00	120.00	■

Scarpetta Standard Standard Horn
Type: **A**

kN/m	Code	α	R	H	Mt
500	AMF 1027	86°	0.60	120.00	■
	AMF 1028	86°	1.50	120.00	■
	AMF 1029	86°	3.00	120.00	■

Scarpetta Standard Standard Horn
Type: **A**

kN/m	Code	α	R	H	Mt
500	AMF 1032	86°	0.60	120.00	■
	AMF 1033	86°	1.50	120.00	■

Scarpetta Standard Standard Horn
Type: **B**

kN/m	Code	α	R	H	Mt
450	AMF 1035	86°	0.60	120.00	■

Scarpetta Standard Standard Horn
Type: **A**

kN/m	Code	α	R	H	Mt
300	AMF 1037	86°	0.60	120.00	■

Scarpetta Standard Standard Horn
Type: **C**





kN/m	Code	α	R	H	Mt
700	AMF 1039	60°	0.60	120.00	■
	AMF 1040	60°	1.50	120.00	■

Scarpetta Standard Standard Horn
Type: **A**

kN/m	Code	α	R	H	Mt
700	AMF 1041	60°	0.60	120.00	■
	AMF 1042	60°	1.50	120.00	■

Scarpetta Standard Standard Horn
Type: **A**

kN/m	Code	α	R	H	Mt
1000	AMF 1049	60°	5.00	120.00	■
	AMF 1050	60°	6.00	120.00	■

Scarpetta Standard Standard Horn
Type: **E**

kN/m	Code	α	R	H	Mt
450	AMF 1043	30°	0.60	120.00	■

Scarpetta Standard Standard Horn
Type: **B**

kN/m	Code	α	R	H	Mt
1000	AMF 1044	26°	0.60	120.00	■
	AMF 1045	30°	0.60	120.00	■
	AMF 1046	30°	1.50	120.00	■
	AMF 1047	30°	3.00	120.00	■
	AMF 1048	30°	4.00	120.00	■

Scarpetta Standard Standard Horn
Type: **D**

kN/m	Code	α	R	H	Mt
450	AMF 1051	-	-	120.00	■

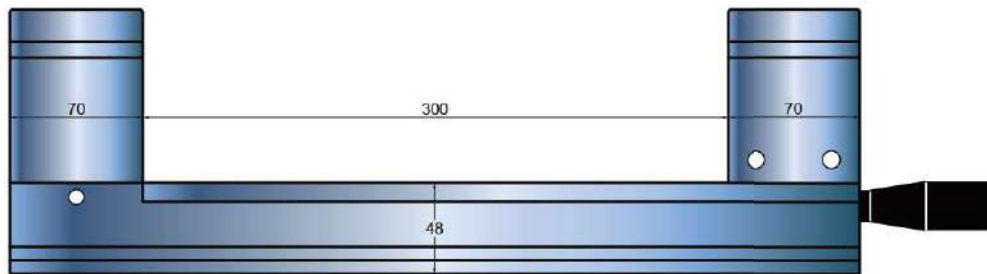
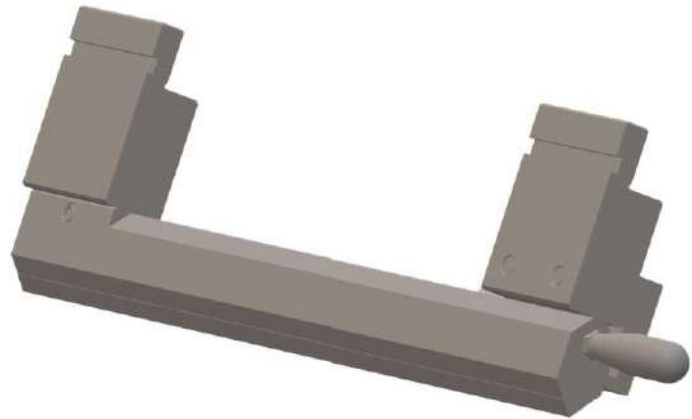
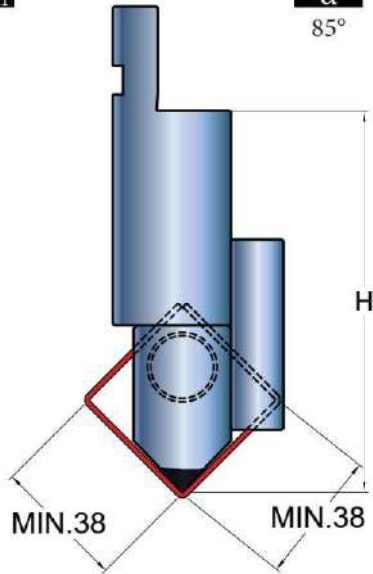
FRAZIONATO SENZA SCARPETTE
SECTIONED WITHOUT HORNS



AM 4680

kN/m
150

α 85° R 0.80 H 110.00 Mt



Scarpette Mobili / Moving Horns **AMADA-PROMECAM** Style

PUNZONI
PUNCHES

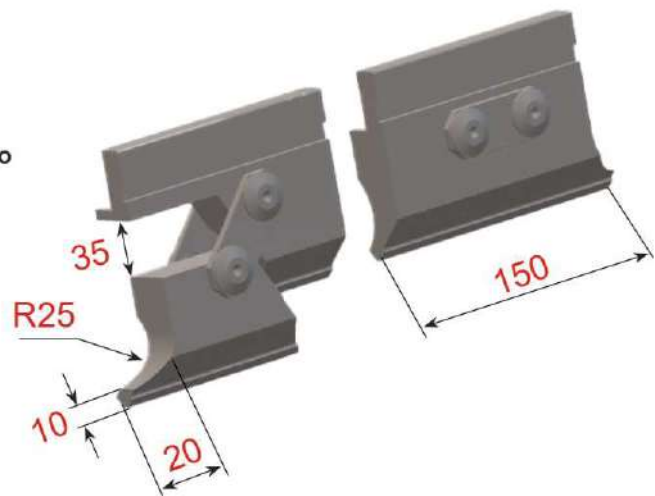


SCARPETTE MOBILI
MOVING HORNS

AM 1200	→	AM 4114
AM 1201	→	AM 4116
AM 1170	→	AM 4122

Il carico massimo corrisponde al 50% del carico massimo indicato sul punzone.

The max load is 50% of the max load of the punch.

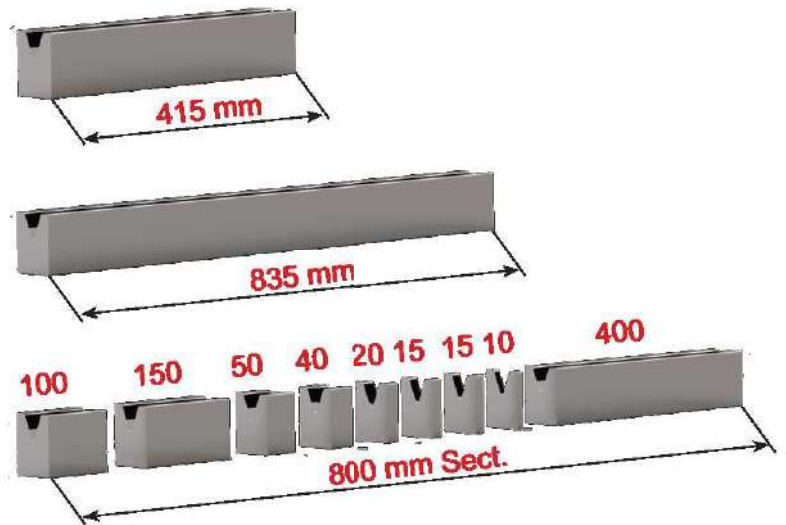
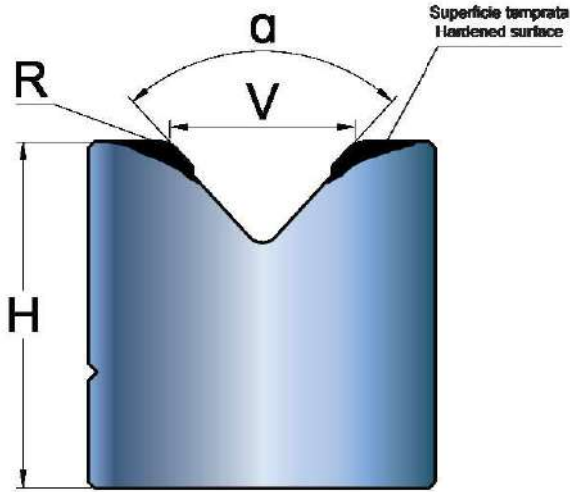


Adatte all'esecuzione di scatole e idonee per le isole robotizzate.

Suitable to boxes production and robot bending cells.



Lunghezze Standard - Standard Lengths



DOVE NON SPECIFICATO, ATTACCO 60mm
WHEN UNSPECIFIED, CLAMP 60mm

AM 2209

kN/m	α	V	R	H	Mt
1000	-	-	-	60.00	■

AM 2207

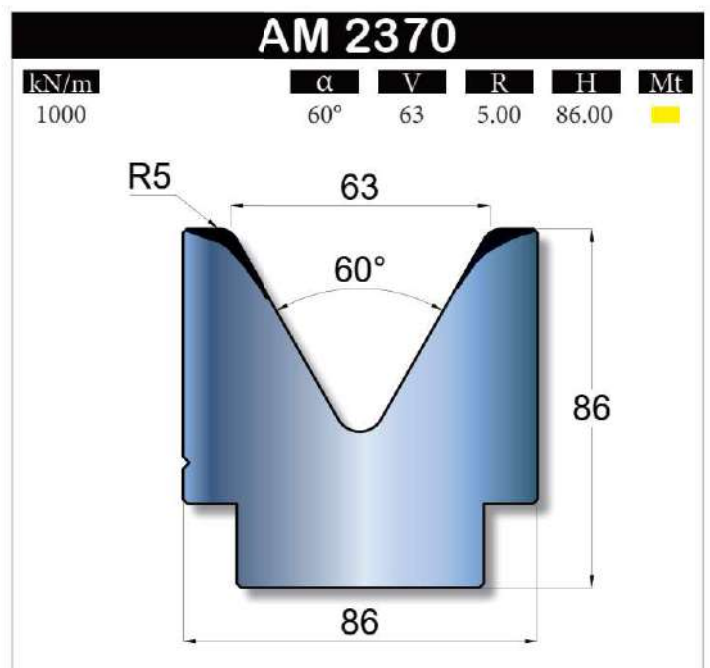
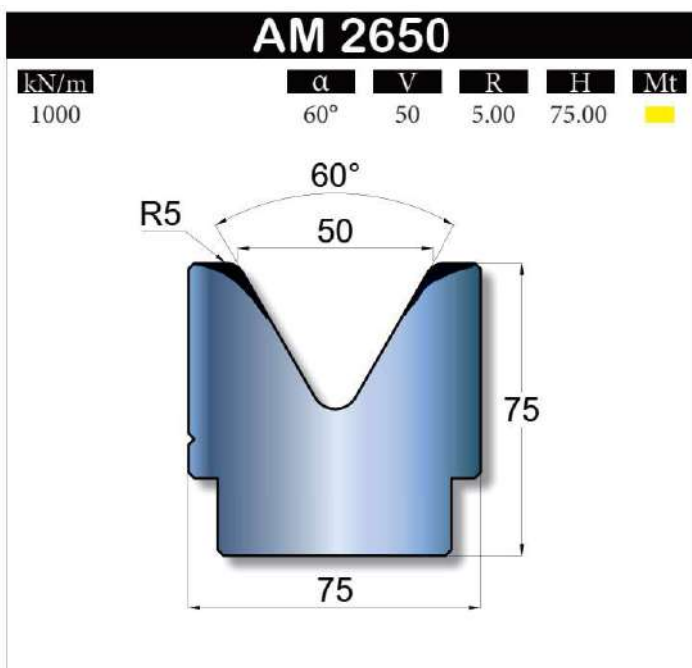
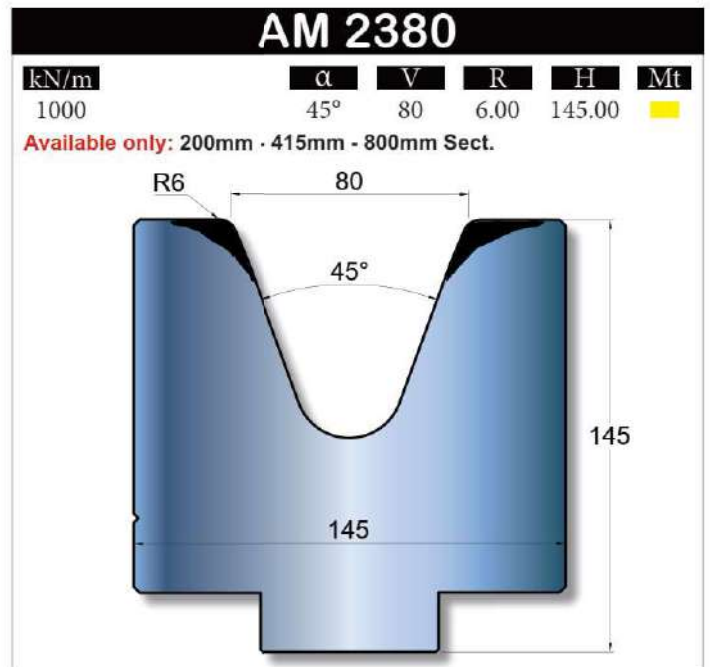
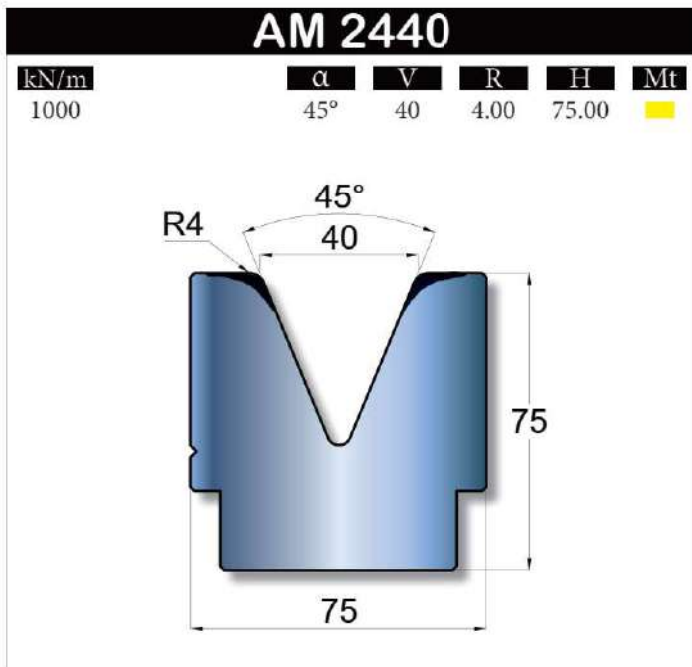
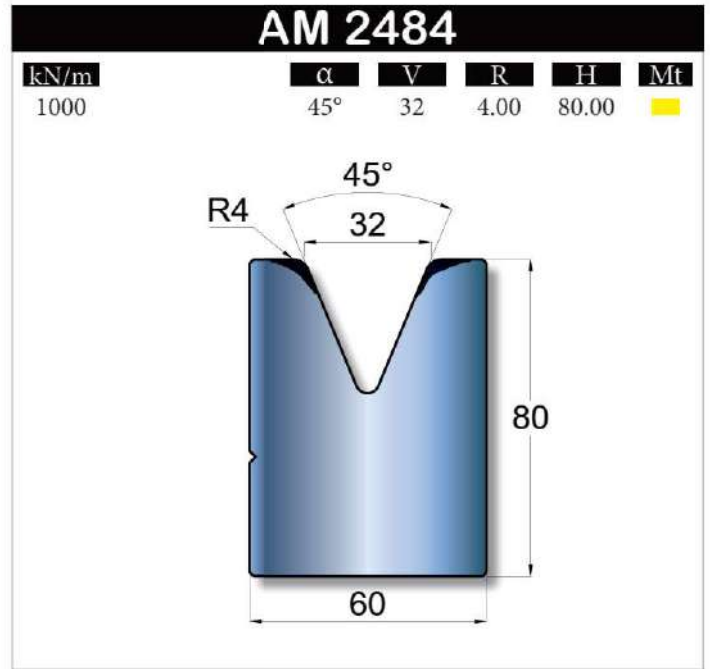
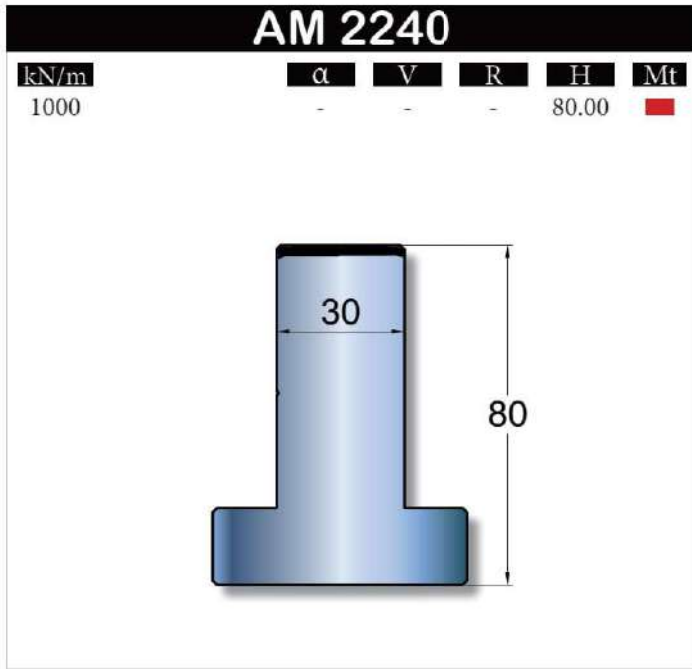
kN/m	α	V	R	H	Mt
800	85°	-	-	60.00	■

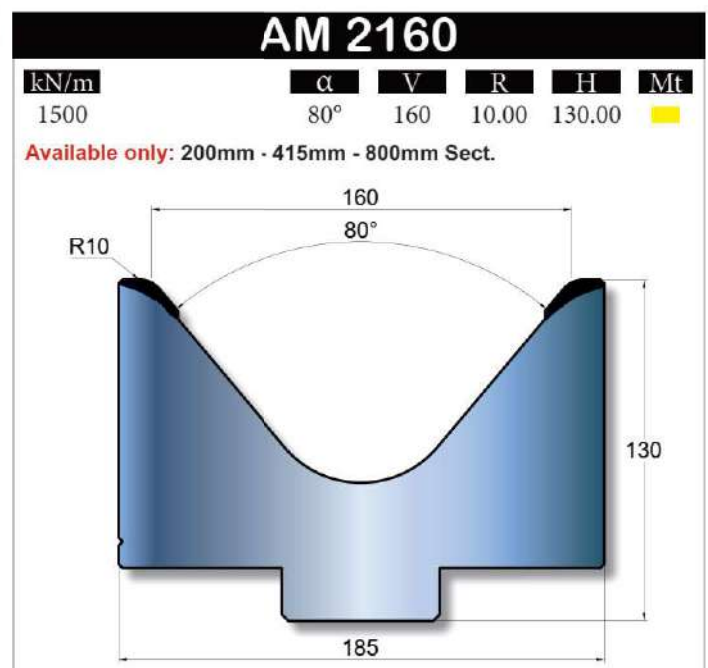
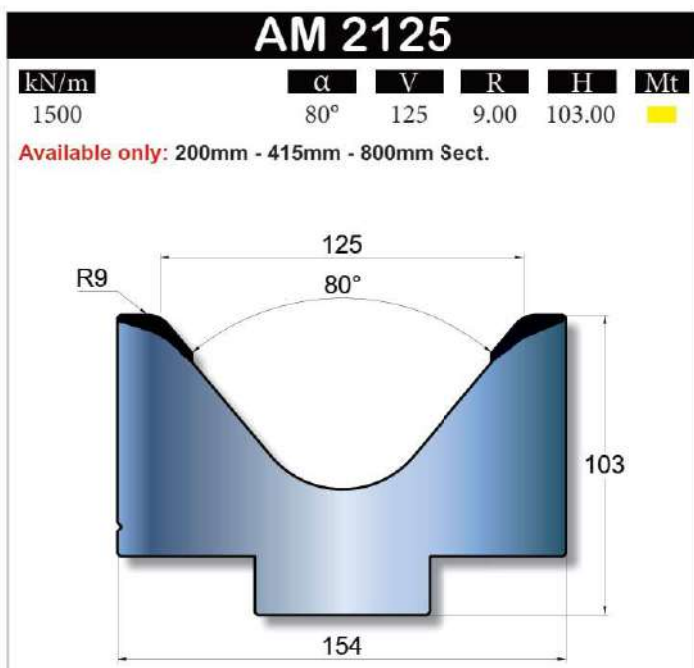
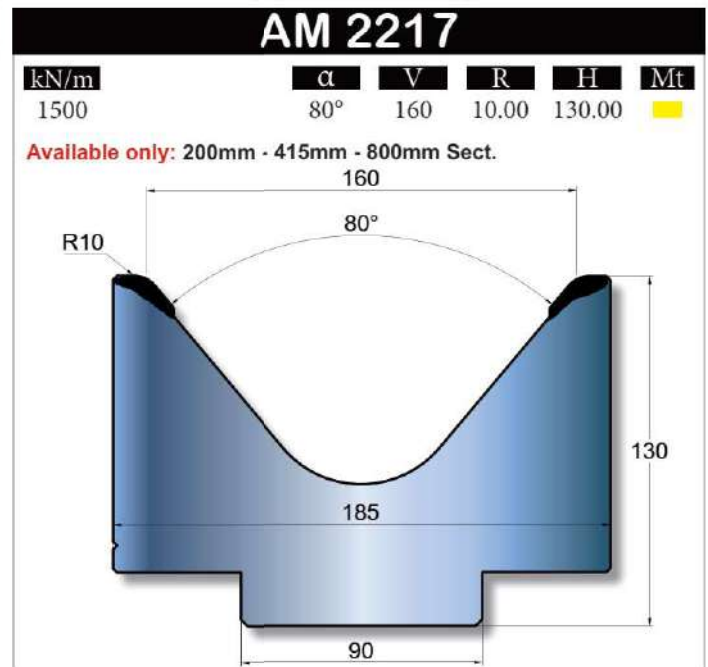
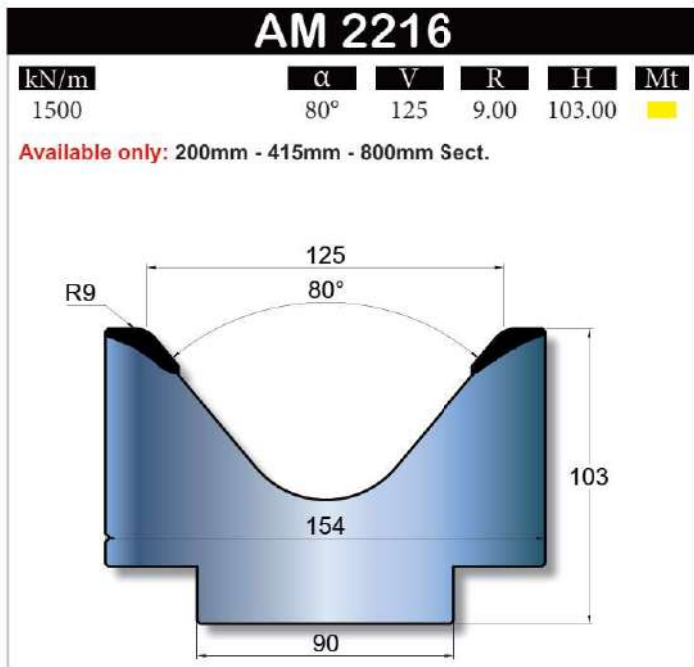
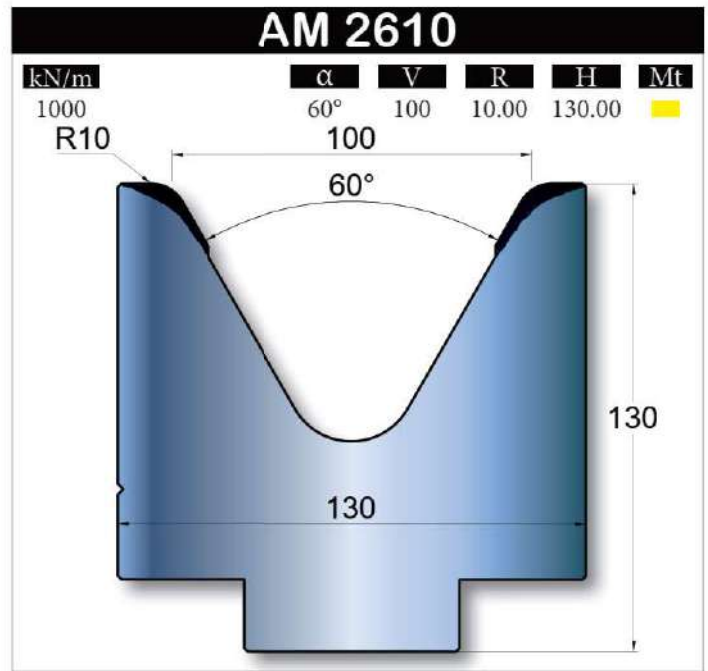
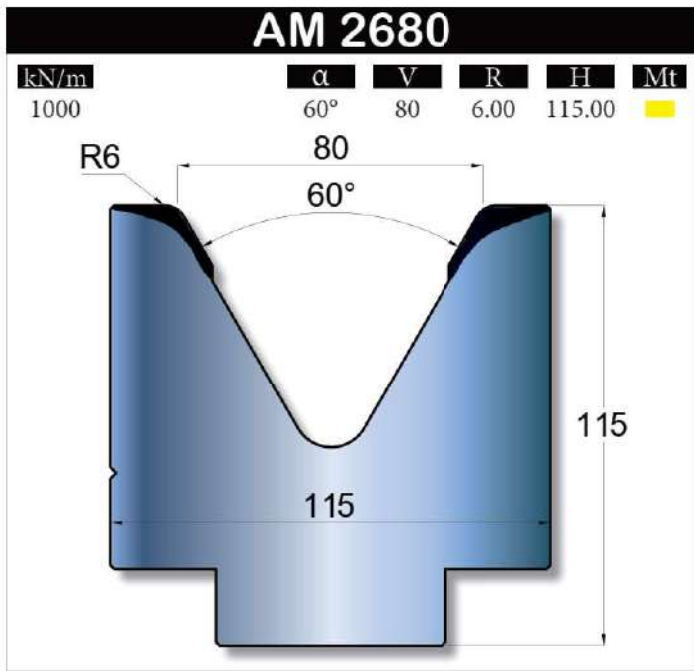
AM 2350

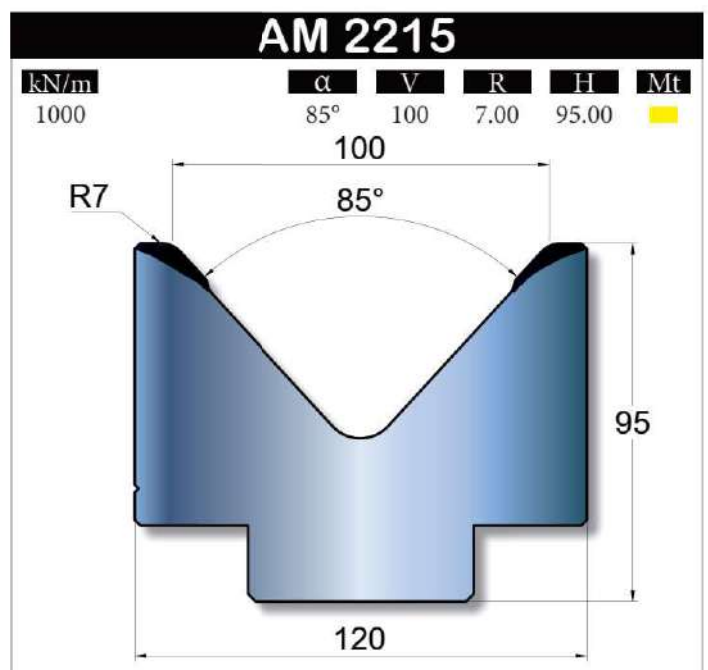
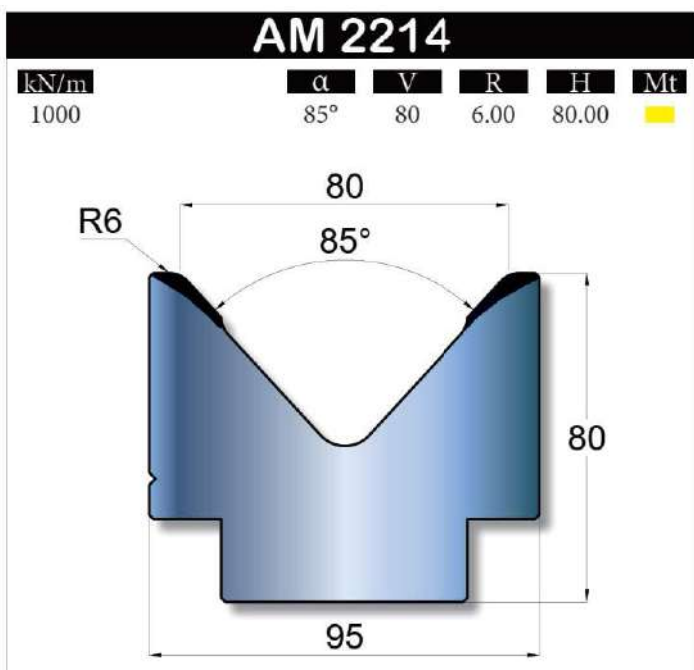
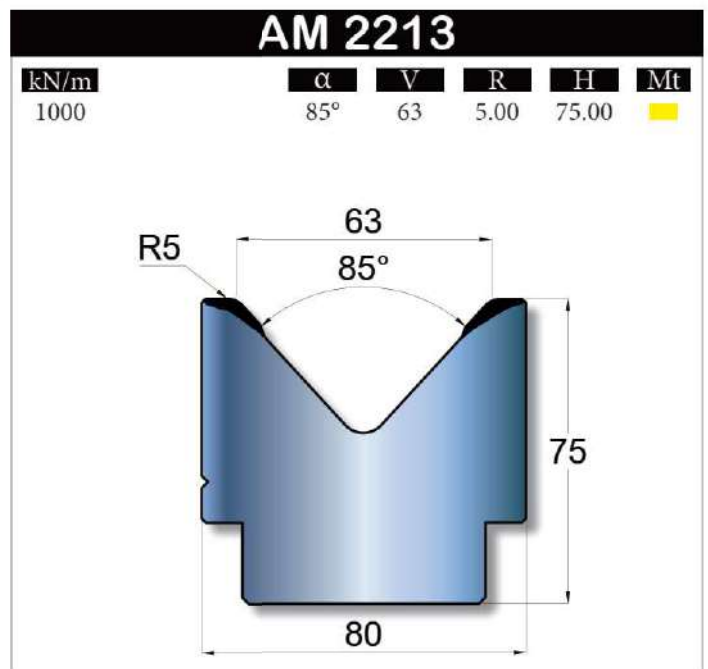
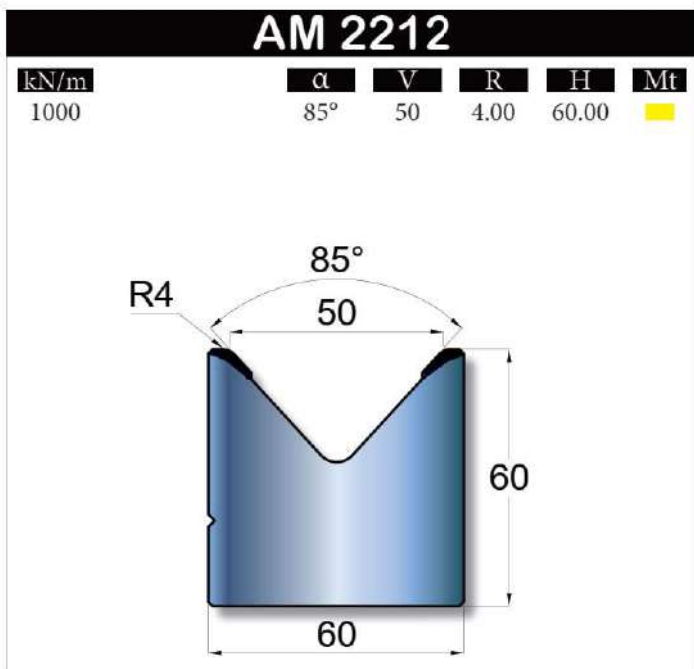
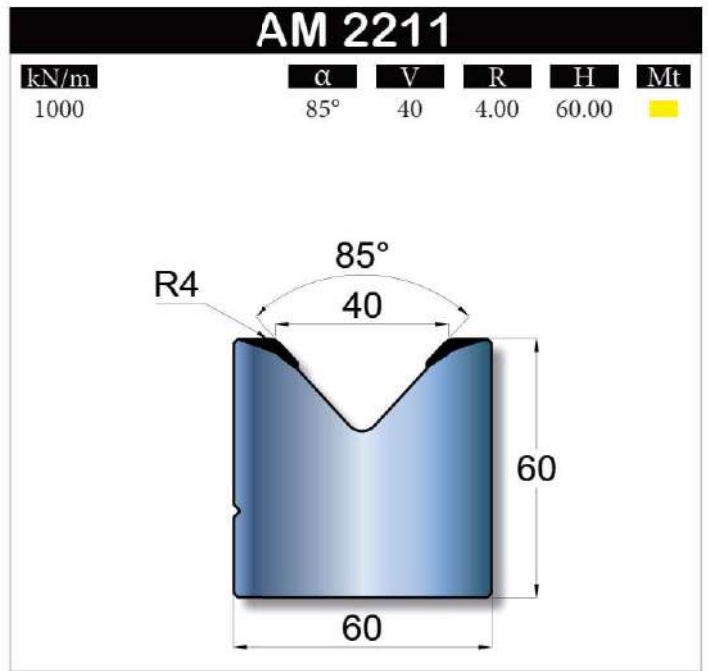
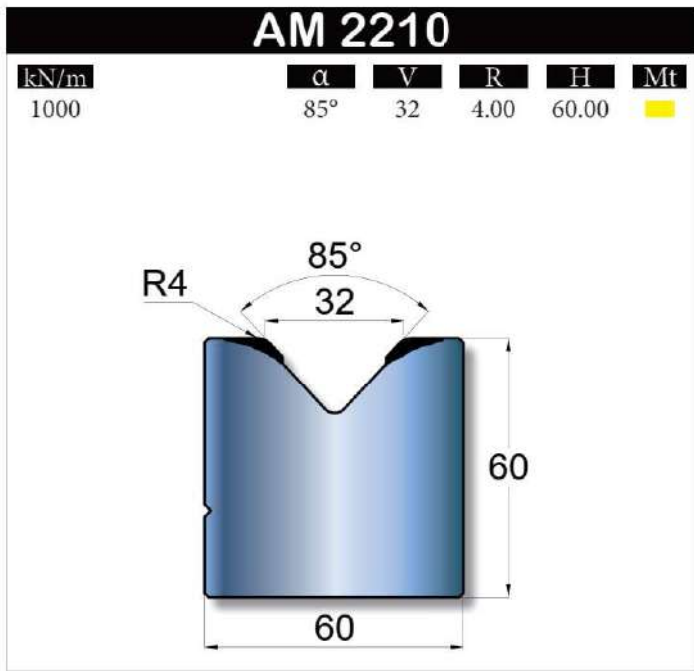
kN/m	α	V	R	H	Mt
600	60°	-	-	60.00	■

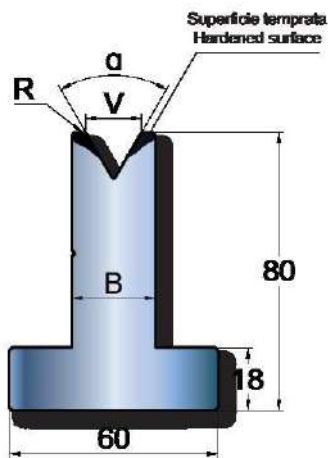
AM 2830

kN/m	α	V	R	H	Mt
1000	30°	-	-	80.00	■





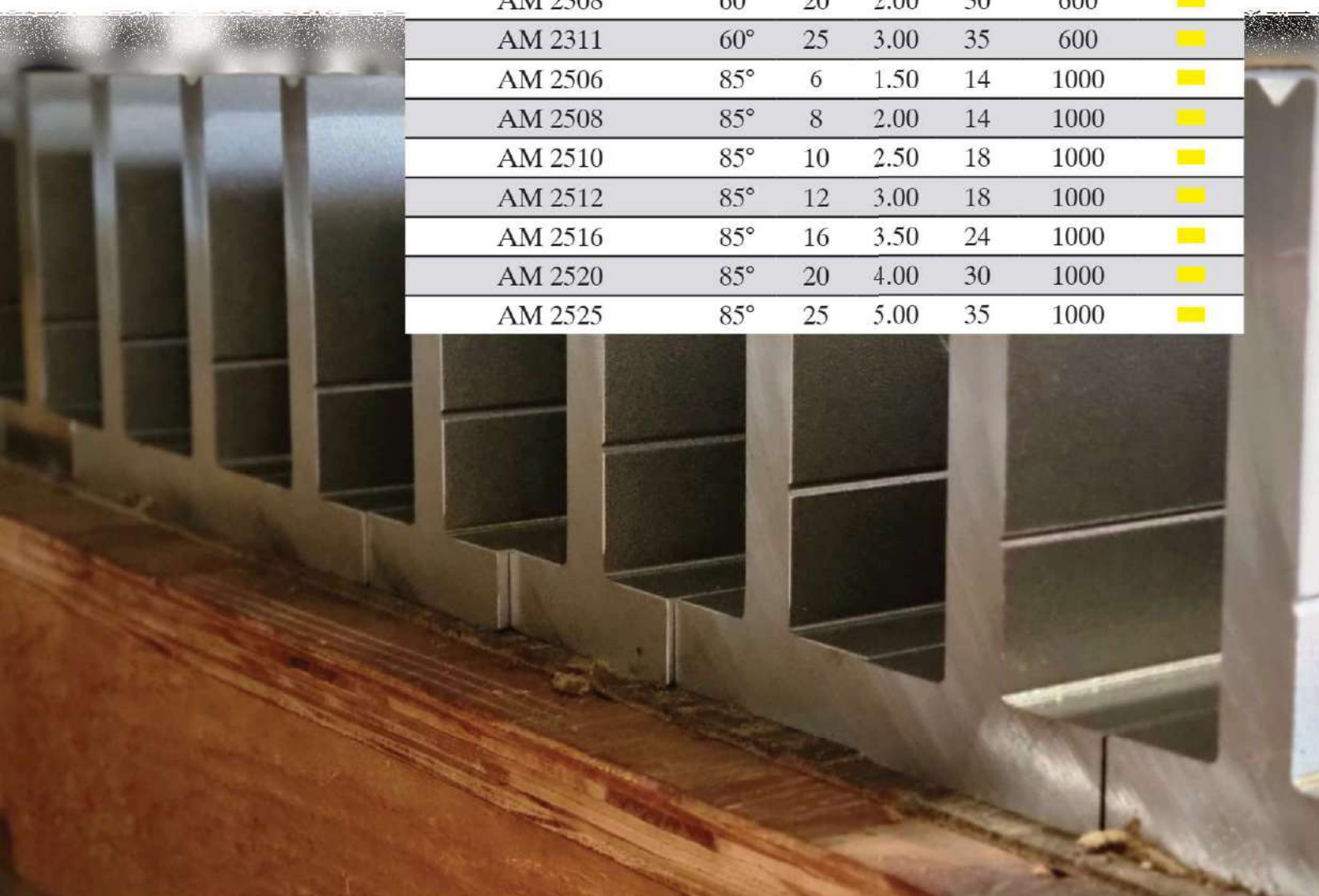


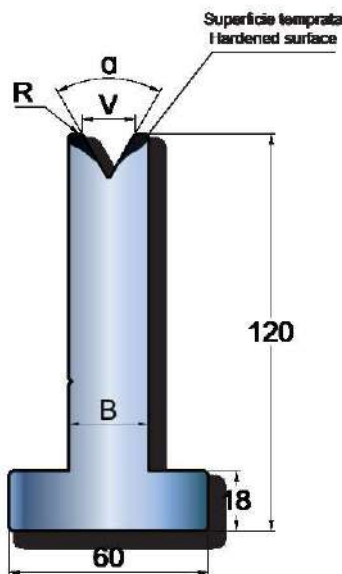


Lunghezze disponibili
Lengths available:

415 mm
835 mm
800 mm Sect.

Code	α	V	R	B	kN/m	Mt
AM 2317	30°	6	0.60	14	350	■
AM 2318	30°	8	0.80	18	350	■
AM 2319	30°	10	1.00	24	500	■
AM 2320	30°	12	1.50	24	400	■
AM 2321	30°	16	2.00	30	450	■
AM 2322	30°	20	2.50	35	500	■
AM 2323	30°	25	3.00	40	500	■
AM 2406	35°	6	1.50	14	400	■
AM 2408	35°	8	2.00	18	400	■
AM 2410	35°	10	2.50	24	550	■
AM 2412	35°	12	3.00	24	450	■
AM 2416	35°	16	3.50	30	500	■
AM 2420	35°	20	4.00	35	600	■
AM 2425	35°	25	5.00	40	600	■
AM 2297	60°	6	0.40	14	600	■
AM 2298	60°	8	0.50	14	600	■
AM 2299	60°	10	0.60	18	600	■
AM 2300	60°	12	0.80	18	600	■
AM 2301	60°	16	1.60	24	600	■
AM 2308	60°	20	2.00	30	600	■
AM 2311	60°	25	3.00	35	600	■
AM 2506	85°	6	1.50	14	1000	■
AM 2508	85°	8	2.00	14	1000	■
AM 2510	85°	10	2.50	18	1000	■
AM 2512	85°	12	3.00	18	1000	■
AM 2516	85°	16	3.50	24	1000	■
AM 2520	85°	20	4.00	30	1000	■
AM 2525	85°	25	5.00	35	1000	■





Lunghezze disponibili
Lengths available:

415 mm
835 mm
800 mm Sect.

Code	α	V	R	B	kN/m	Mt
AM 2351	30°	6	0.60	14	350	■
AM 2352	30°	8	0.80	18	350	■
AM 2353	30°	10	1.00	24	500	■
AM 2354	30°	12	1.50	24	400	■
AM 2401	30°	16	2.00	30	450	■
AM 2402	30°	20	2.50	35	500	■
AM 2403	30°	25	3.00	40	500	■
AMH 2406	35°	6	1.50	14	400	■
AMH 2408	35°	8	2.00	18	400	■
AMH 2410	35°	10	2.50	24	550	■
AMH 2412	35°	12	3.00	24	450	■
AMH 2416	35°	16	3.50	30	500	■
AMH 2420	35°	20	4.00	35	600	■
AMH 2425	35°	25	5.00	40	600	■
AM 2386	60°	6	0.40	14	600	■
AM 2387	60°	8	0.50	14	600	■
AM 2388	60°	10	0.60	18	600	■
AM 2389	60°	12	0.80	18	600	■
AM 2390	60°	16	1.60	24	600	■
AM 2391	60°	20	2.00	30	600	■
AM 2392	60°	25	3.00	35	600	■
AMH 2506	85°	6	1.50	14	1000	■
AMH 2508	85°	8	2.00	14	1000	■
AMH 2510	85°	10	2.50	18	1000	■
AMH 2512	85°	12	3.00	18	1000	■
AMH 2516	85°	16	3.50	24	1000	■
AMH 2520	85°	20	4.00	30	1000	■
AMH 2525	85°	25	5.00	35	1000	■



AMS 2200

kN/m	H1	H2	Mt
1000	34.00	20.00	■

AMS 2201

kN/m	H1	H2	Mt
1000	55.00	35.00	■

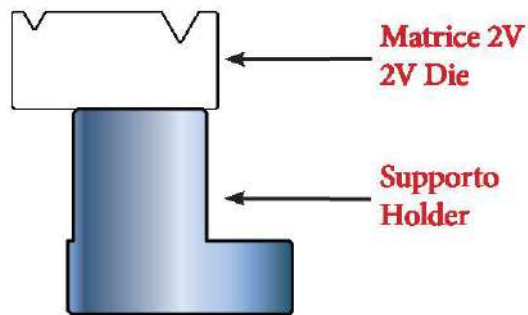
AMS 2306

kN/m	H1	H2	Mt
1000	75.00	55.00	■

AMS 2316

kN/m	H1	H2	Mt
1000	39.00	20.00	■

Assemblaggio / Assembly



AMS 2287

kN/m	H	Mt
1000	10.00	■

AMS 2400

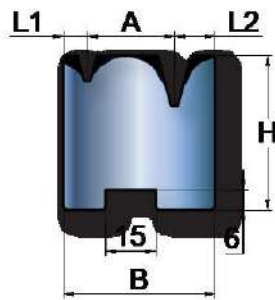
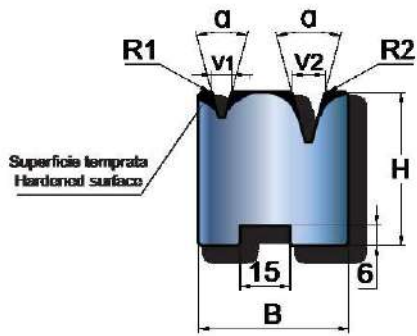
kN/m	H	Mt
1000	20.00	■

AMS 2336

Mt
■

Assemblaggio / Assembly AMADA-PROMECAM Style





Lunghezze disponibili
Lengths available:

415 mm
835 mm
800 mm Sect.

Code	α	V1	V2	R1	R2	L1	L2	H	B	A	kN/m	Mt
AM 2438	30°	6	10	0.60	1.00	7.00	12.00	46	45.00	26	400	■
AM 2478	30°	8	12	0.80	1.50	9.50	14.50	46	50.00	26	400	■
AM 2344	85°	4	7	0.60	1.00	3.50	5.00	46	34.50	26	800	■
AM 2345	85°	6	10	1.00	1.50	4.50	6.50	46	37.00	26	800	■
AM 2346	85°	8	12	1.20	1.75	5.50	7.50	46	39.00	26	800	■
AM 2347	85°	12	20	1.75	2.50	7.50	12.00	46	45.50	26	800	■
AM 2349	85°	14	18	1.50	2.00	8.50	10.50	46	45.00	26	800	■
AM 2348	85°	16	25	2.00	3.00	9.50	14.50	46	50.00	26	800	■

Matrici / Dies AMADA-PROMECAM Style

Matrici a rulli - Roller Dies

Holder

Code: AM 2701

Mt: ■



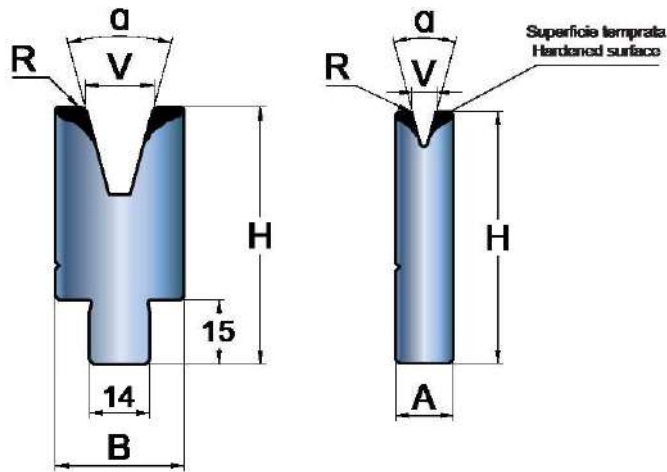
Lunghezze disponibili per supporto e matrici
Lengths available for holders and dies: 100 mm

Roller Dies

kN/m: 2000

Code	V	H	B	Mt
AM 2720	200	170	150	■
AM 2725	250	200	200	■
AM 2732	320	250	240	■

RULLI TEMPRATI AD INDUZIONE (63 HRC)
INDUCTION HARDENED ROLLS (63 HRC)



Lunghezze disponibili

Lengths available: 415 mm - 835 mm - 800 mm Sect.

Holders for Inserts

Code
AM 2010

Bloccaggio rapido
Fast Lock

Code
AM 2020

Lunghezze disponibili
Lengths available:
415 mm
835 mm

Mt
■

Code	α	V	R	H	A	B	kN/m	Mt
AMI 2306	30°	6	0.60	60	14	14.00	350	■
AMI 2308	30°	8	0.80	60	14	18.00	350	■
AMI 2310	30°	10	1.00	60	14	24.00	500	■
AMI 2312	30°	12	1.50	60	14	24.00	400	■
AMI 2316	30°	16	2.00	60	14	30.00	450	■
AMI 2320	30°	20	2.50	60	14	35.00	500	■
AMI 2325	30°	25	3.00	65	14	45.00	500	■
AMI 2432	45°	32	5.00	80	14	50.00	1000	■
AMI 2440	45°	40	5.00	80	14	60.00	1000	■
AMI 2606	60°	6	0.60	60	14	12.00	380	■
AMI 2608	60°	8	0.80	60	14	13.50	450	■
AMI 2610	60°	10	1.00	60	14	16.00	550	■
AMI 2612	60°	12	1.20	60	14	17.00	550	■
AMI 2616	60°	16	1.60	60	14	22.00	650	■
AMI 2620	60°	20	2.00	60	14	28.00	850	■
AMI 2625	60°	25	2.50	60	14	31.00	850	■
AMI 2620	84°	32	4.00	60	14	38.00	1000	■
AMI 2625	84°	40	4.00	60	14	46.00	1000	■
AMI 2904	86°	4	1.00	60	14	10.00	750	■
AMI 2906	86°	6	1.50	60	14	11.00	800	■
AMI 2908	86°	8	1.50	60	14	12.00	900	■
AMI 2910	86°	10	1.50	60	14	13.50	1000	■
AMI 2912	86°	12	2.50	60	14	15.00	1000	■
AMI 2914	86°	14	2.50	60	14	17.00	1000	■
AMI 2916	86°	16	2.50	60	14	20.00	1000	■
AMI 2918	86°	18	2.50	60	14	22.00	1000	■
AMI 2920	86°	20	2.50	60	14	24.40	1000	■
AMI 2925	86°	25	3.00	60	14	29.60	1000	■



CUSCINI IN POLIURETANO CON CONTENITORE

VANTAGGI:

- Eliminano i segni di piegatura
- Ideali per la piega di alluminio, inox e lamiere preverniciate
- Adatte per pieghe a "V", raggiate e ad "U".

POLYURETHANE INSERTS AND HOLDERS

ADVANTAGES

- They avoid marks during the bending
- Recommended for bending aluminium, stainless steel and painted surfaces.
- Suitable for "V", radius and "U" bendings.

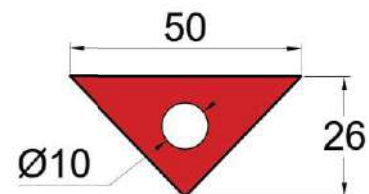
Lunghezze disponibili

Lengths available: 415 mm - 835 mm

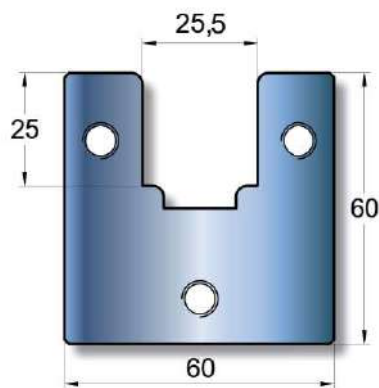
Inserts for AM 2207

Code

AM 2280



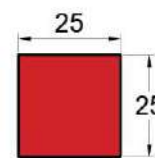
AM 2271



Inserts for AM 2271

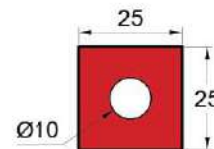
Code

AM 2292

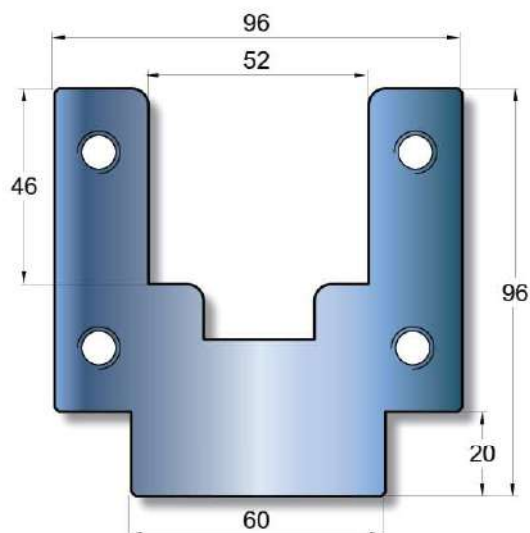


Code

AM 292



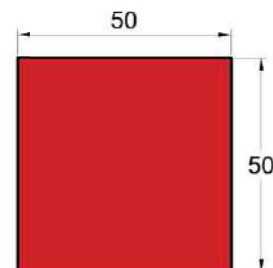
AM 2272



Inserts for AM 2272

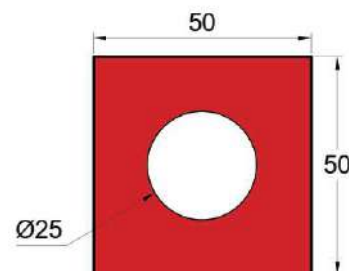
Code

AM 2291



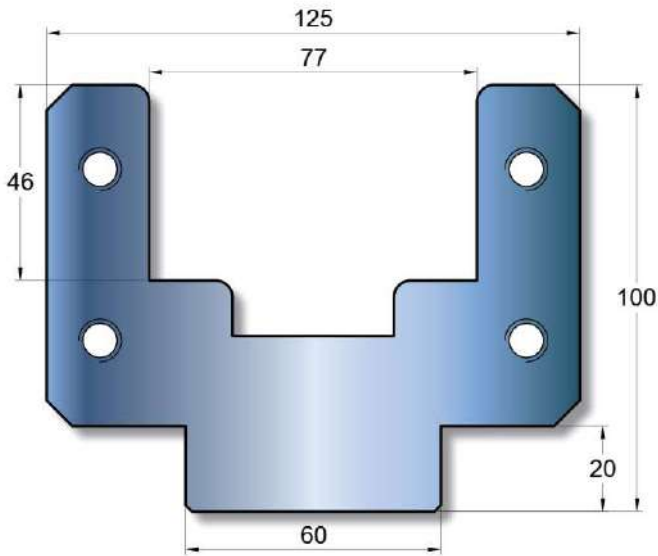
Code

AM 291



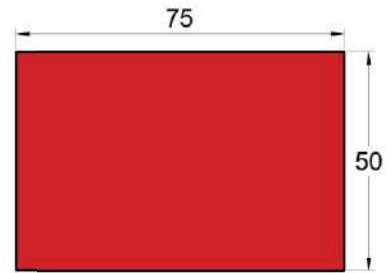


AM 2273

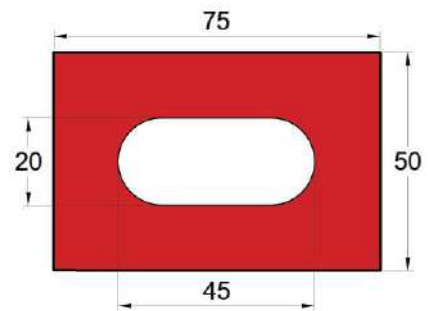


Inserts for AM 2273

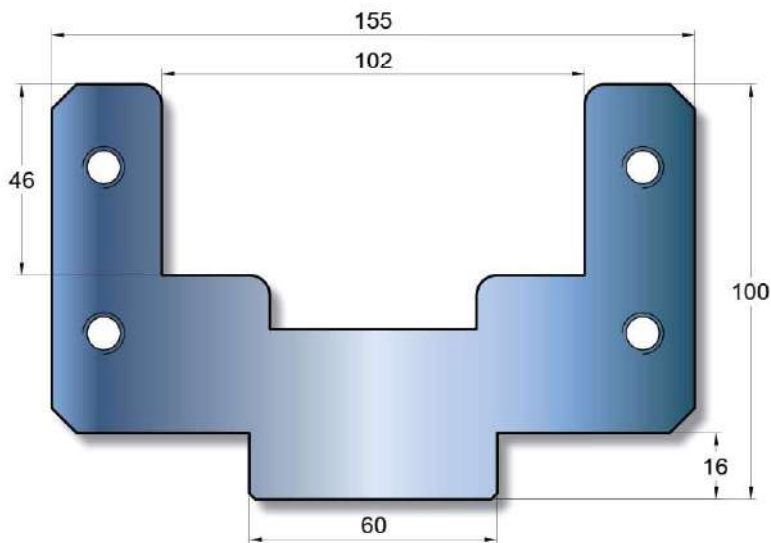
Code
AM 2290



Code
AM 290

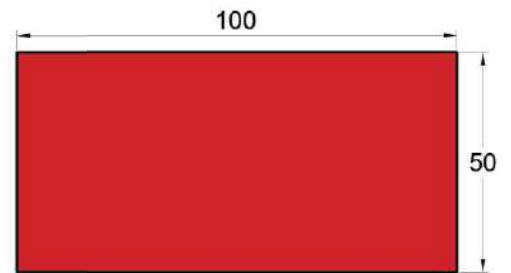


AM 2274

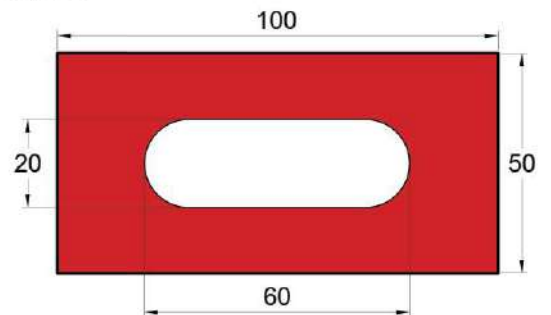


Inserts for AM 2274

Code
AM 2289



Code
AM 289





INSERTI IN NYLON CON CONTENITORE

VANTAGGI:

- Eliminano i segni di piegatura
- Ideali per la piega di alluminio, inox e lamiere preverniciate
- Cambio rapido e semplice.

NYLON INSERTS AND HOLDERS

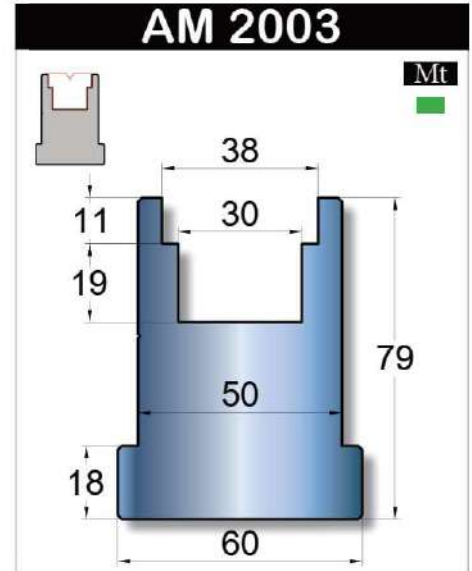
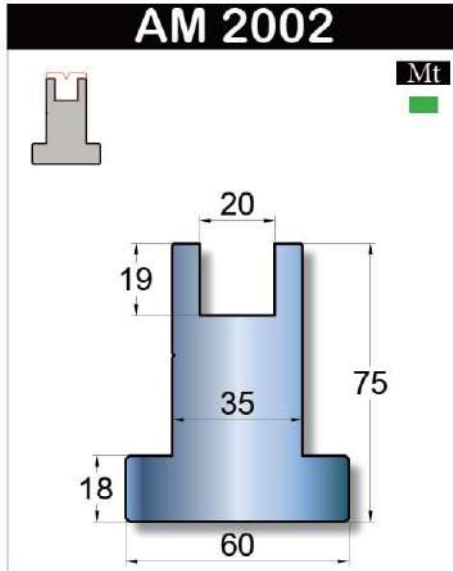
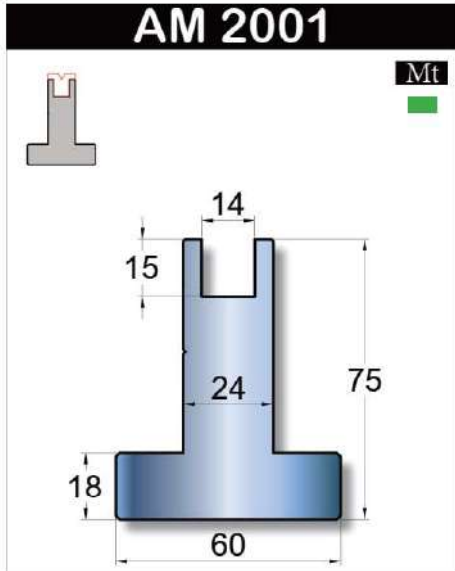
ADVANTAGES

- They avoid marks during the bending
- Recommended for bending aluminium, stainless steel and painted surfaces.
- Fast and easy change.



Lunghezze disponibili

Lengths available: 415 mm - 835 mm



Inserts for AM 2001

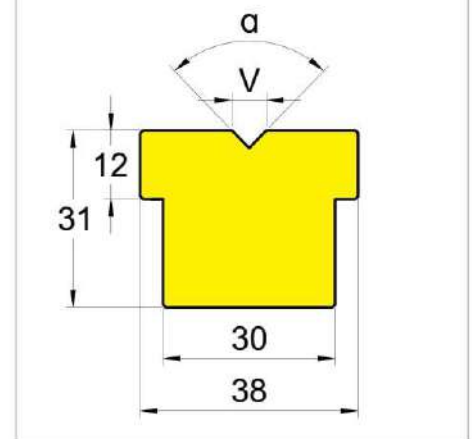
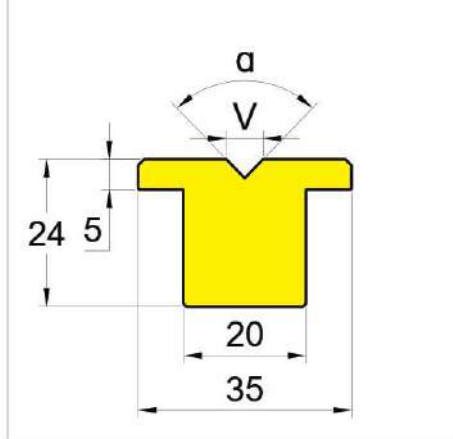
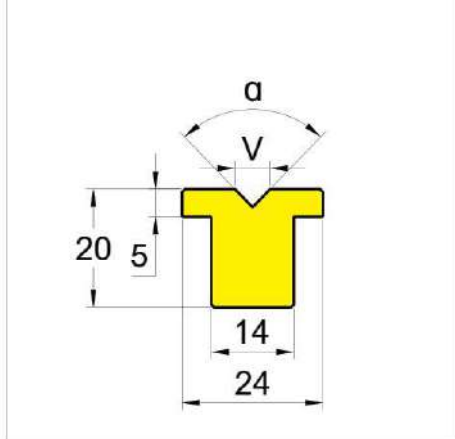
kN/m	Code	α	V
200	AMS 306	30°	6
	AMS 308	30°	8
	AMS 406	45°	6
	AMS 408	45°	8
	AMS 410	45°	10
	AMS 606	60°	6
	AMS 608	60°	8
	AMS 610	60°	10

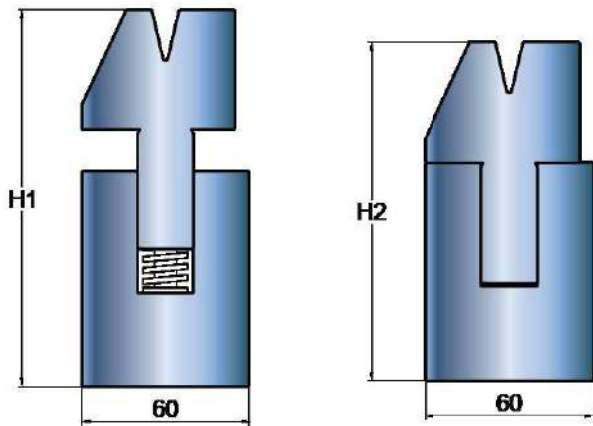
Inserts for AM 2002

kN/m	Code	α	V
200	AMM 306	30°	6
	AMM 308	30°	8
	AMM 310	30°	10
	AMM 406	45°	6
	AMM 408	45°	8
	AMM 410	45°	10
	AMM 412	45°	12
	AMM 606	60°	6
	AMM 608	60°	8
	AMM 610	60°	10
	AMM 612	60°	12
	AMM 616	60°	16

Inserts for AM 2003

kN/m	Code	α	V
200	AMT 306	30°	6
	AMT 308	30°	8
	AMT 310	30°	10
	AMT 312	30°	12
	AMT 316	30°	16
	AMT 406	45°	6
	AMT 408	45°	8
	AMT 410	45°	10
	AMT 412	45°	12
	AMT 416	45°	16
	AMT 420	45°	20
	AMT 606	60°	6
	AMT 608	60°	8
	AMT 610	60°	10
	AMT 612	60°	12
	AMT 616	60°	16
	AMT 620	60°	20





Lunghezze disponibili
Lengths available:
415 mm
835 mm



AM 2264

kN/m	α	V	R	H1	H2	Mt
600	35°	6	1.00	105	90	

Max sp. 1 mm
Max tk. 1 mm

AM 2303

kN/m	α	V	R	H1	H2	Mt
800	30°	8	1.50	110	95	

Max sp. 1.5 mm
Max tk. 1.5 mm

AM 2450

kN/m	α	V	R	H1	H2	Mt
600	30°	8	1.50	135	120	

Max sp. 1.5 mm
Max tk. 1.5 mm

AM 2231

kN/m	α	V	R	H1	H2	Mt
1000	26°	10	1.50	135	120	

Max sp. 2 mm
Max tk. 2 mm

AM 2305

kN/m	α	V	R	H1	H2	Mt
1000	26°	12	3.00	140	125	

Max sp. 3 mm
Max tk. 3 mm

NOTE:

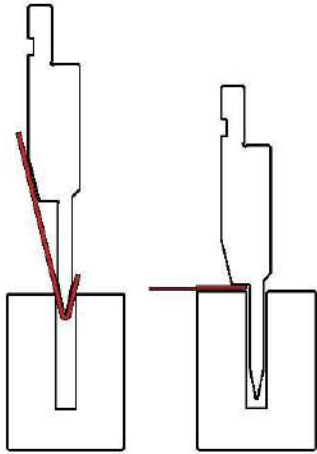
I piega-schiaccia sono disponibili anche in versione pneumatica. Il codice corrisponde alla versione standard con l'aggiunta di una "P". es: AMP 2231

Hemming tools are available also in pneumatic version. The code is the same as the standard version, with a "P" added in the middle. es: AMP 2231

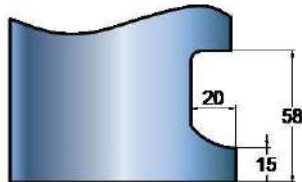
NOTE:

Parti di ricambio disponibili separatamente per entrambe le versioni

Spare parts available for both versions.



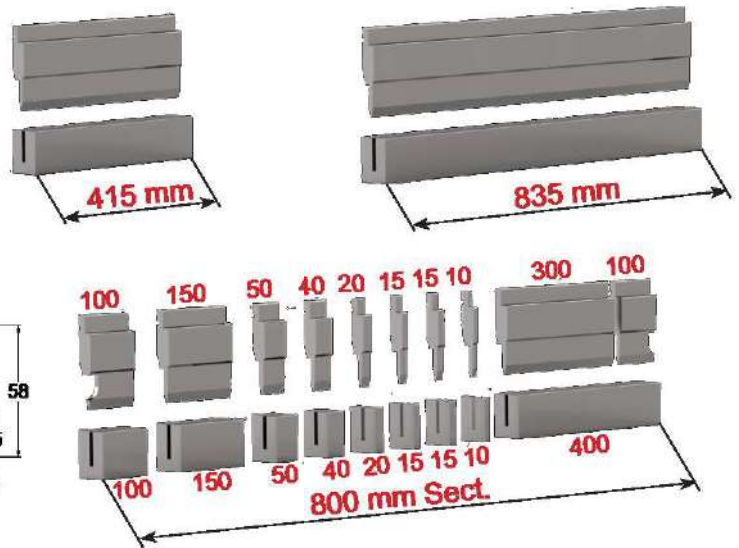
**Scarpetta Standard
Standard Horn**



Il carico massimo delle scarpette corrisponde al 50% del carico massimo indicato sul punzone.

The horns' max load is 50% of the max load of the punch.

Lunghezze Standard - Standard Lengths



$\sigma \approx 700 \text{ N/mm}^2$

S [mm]	F [kN/m]	D [mm]	F [kN/m]	2S [mm]
0.60	90	3.0	230	1.2
0.80	120	3.0	320	1.6
1.00	150	3.5	400	2.0
1.25	170	3.5	500	2.5
1.50	220	4.6	630	3.0
2.00	300	5.5	800	4.0
2.50	550	6.5	900	5.0
3.00	700	8.0	1000	6.0

$\sigma \approx 700 \text{ N/mm}^2$

S [mm]	F [kN/m]	D [mm]	F [kN/m]	2S [mm]
0.60	150	3.0	350	1.2
0.80	200	3.0	500	1.6
1.00	250	3.5	600	2.0
1.25	260	3.5	800	2.5
1.50	380	4.6	950	3.0
2.00	500	5.5	1300	4.0

Upper Tool

kN/m	Code	B	α	R	H	Mt
800	AM 1550	8	24°	0.60	128	■
	AM 1554	10	24°	0.60	128	■
	AM 1560	12	24°	0.60	128	■

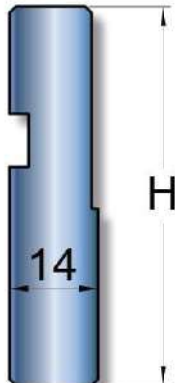
Lower Tool

kN/m	Code	V	R	H	Mt
500	AM 2550	8.2	1.00	80	■
	AM 2554	10.2	1.00	80	■
	AM 2560	12.2	1.00	80	■



AM 1400

kN/m	H	Mt
250	100	■

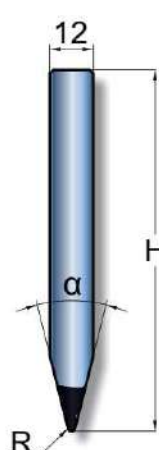


Lunghezze disponibili
Lengths available

- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 488 mm Sect.

Blades for AM 1400

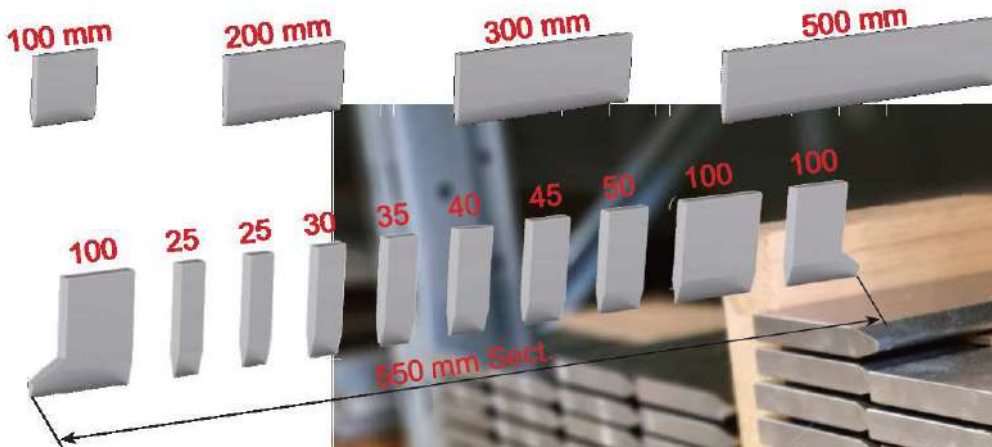
kN/m	CODE	α	R	H	Mt
1000	TR 776	86°	1.0	100	■
	TR 774	84°	1.0	100	■
	TR 769	28°	6.0	100	■
	TR 768	28°	5.0	100	■
	TR 767	28°	4.0	100	■
	TR 766	28°	3.0	100	■
	TR 765	28°	2.0	100	■
	TR 763	28°	1.0	100	■
	TR 761	28°	0.5	100	■



Lunghezze disponibili
Lengths available

- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 550 mm Sect.

Lunghezze Standard - Standard Lengths





Rounds for AM 1180

NOTE
Parti di ricambio disponibili separatamente.
Spare parts available.

Code	R	Side	Mt
AM 1181	3.00	A	■
AM 1182	3.50	A	■
AM 1183	4.00	A	■
AM 1184	4.50	A	■
AM 1185	5.00	B	■
AM 1186	5.50	B	■
AM 1187	6.00	B	■
AM 1188	6.50	B	■

AM 1180

kN/m	Mt
800	■

Lunghezze disponibili
Lengths available
412 mm
830 mm

AM 1192

kN/m	H	Mt
1300	86.00	■

Lunghezze disponibili
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.

NOTE
R Min = 10 mm
R Max = 25 mm

AM 1193

kN/m	H	Mt
1500	100.00	■

Lunghezze disponibili
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.

NOTE
R Min = 15 mm
R Max = 50 mm

Rounds for AM 1192 - AM 1193

Code	R	A	Mt
AMR 030	10.00	20	■
AMR 031	12.50	25	■
AMR 032	15.00	30	■
AMR 033	17.50	35	■
AMR 034	20.00	40	■
AMR 035	25.00	50	■
AMR 036	30.00	60	■
AMR 037	35.00	70	■
AMR 038	40.00	80	■
AMR 039	45.00	89	■
AMR 040	50.00	60	■

Lunghezze disponibili
Lengths available
100 mm
200 mm
300 mm
500 mm
550 mm Sect.



AM 1115

kN/m 800 **H** 67.0 **Mt** ■

Lunghezze disponibili
Lengths available
412 mm
830 mm

AM 1116

kN/m 800 **H** 115.0 **Mt** ■

Lunghezze disponibili
Lengths available
412 mm
830 mm

AM 1191

kN/m 500 **H** 115.0 **Mt** ■

Lunghezze disponibili
Lengths available
412 mm
830 mm

AM 1190

kN/m 500 **H** 87.0 **Mt** ■

Lunghezze disponibili
Lengths available
412 mm
830 mm

Rounds for AM 1115 - AM 1116 - AM 1190 - AM 1191

Mt	CODE	R	A
■	AM 1300	7.0	11.5
■	AM 1301	7.5	11.5
	AM 1302	8.0	13.0
	AM 1303	9.0	16.0
	AM 1304	10.0	16.0
	AM 1305	11.0	16.0
	AM 1306	11.5	19.0
	AM 1307	12.0	20.0

NOTE
Il codice per ordinare il modello 42CrMo4 nitrurato contiene una "H" (es: AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Lunghezze
Lengths
415 mm
835 mm

Mt	CODE	R	A	B
■	AM 1308	12.5	16.0	21.0
■	AM 1309	13.0	17.0	23.0
	AM 1310	14.0	19.0	25.0
	AM 1311	15.0	20.0	27.0
	AM 1312	16.0	21.0	28.0
	AM 1313	17.0	21.5	31.5
	AM 1314	17.5	22.0	32.0
	AM 1315	19.0	25.0	32.0
	AM 1316	20.0	24.0	34.0
	AM 1317	22.5	25.0	33.0
	AM 1318	25.0	29.0	39.0
	AM 1319	27.5	34.0	44.0
	AM 1320	30.0	34.0	44.0
	AM 1321	35.0	45.0	55.0
	AM 1322	40.0	45.0	55.0
	AM 1323	45.0	50.0	60.0
	AM 1324	50.0	54.0	64.0

NOTE
Il codice per ordinare il modello 42CrMo4 nitrurato contiene una "H" (es: AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Lunghezze
Lengths
415 mm
835 mm

Mt	CODE	A	B
■	AM 1325	17	22

Lunghezze
Lengths
415 mm
835 mm

NOTE
Il codice per ordinare il modello 42CrMo4 nitrurato contiene una "H" (es: AMH 1300).

The code for the version 42CrMo4 nitrided contains an "H" (ex: AMH 1300).

Lunghezze
Lengths
415 mm
835 mm



AM 5500

kN/m 900	L 200	H 220	Mt ■
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**PROLUNGA
EXTENSION
AMADA**

NOTE
Staffe comprese
Clamp plates included

AM 5501

kN/m 900	L 200	H 220	Mt ■
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**PROLUNGA
EXTENSION
AMADA**

NOTE
Staffe comprese
Clamp plates included

Adattatori Inferiori / Lower Adapters AMADA-PROMECAM Style

AM 6910

kN/m 1000	H 30	Mt ■
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**ADATTATORE
ADAPTER
AMADA - WILA / BYSTRONIC**

**Lunghezze disponibili
Lengths available**

- 50 mm
- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 1000 mm

AM 6920

kN/m 1000	H 60	Mt ■
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**ADATTATORE
ADAPTER
AMADA - WILA / BYSTRONIC**

**Lunghezze disponibili
Lengths available**

- 50 mm
- 100 mm
- 200 mm
- 300 mm
- 500 mm
- 1000 mm

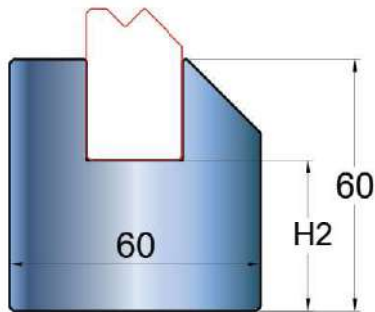
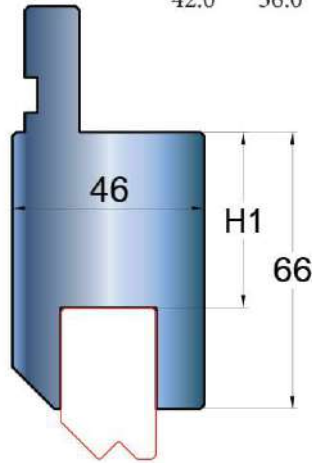
kN/m 1000		Code	L	Mt
		AM 6680	2100	■
		AM 6681	2600	■
		AM 6682	3100	■
		AM 6683	4100	■



AM 4419

kN/m
1000

H1 H2 Mt
42.0 36.0 ■



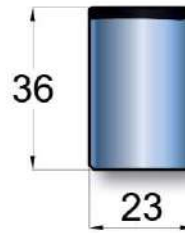
Lunghezze disponibili
Lengths available

415 mm
835 mm

Inserts for AM 4419

kN/m
1000

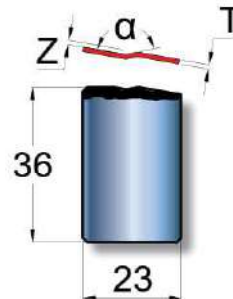
Mt CODE
■ AM 4500



Lunghezze disponibili
Lengths available

415 mm
835 mm

kN/m	Mt	CODE	Z	α	R	T
1000	■	AM 4510	1.0	160°	0.5	1.0
		AM 4515	1.5	160°	0.5	1.2
		AM 4520	2.0	150°	0.5	1.5
		AM 4525	2.5	140°	0.5	1.5



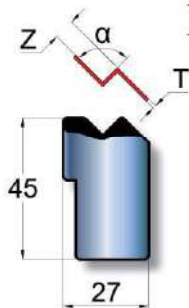
Lunghezze disponibili
Lengths available

415 mm
835 mm

T = Max Spessore
T = Max Thickness

Inserts for AM 4419

kN/m	Mt	CODE	Z	α	R	T
1000	■	AM 4585	8.5	90°	0.8	2.0
		AM 4590	9.0	90°	0.8	2.0
		AM 4610	10.0	90°	0.8	2.0
		AM 4611	11.0	90°	1.0	2.0
		AM 4612	12.0	90°	1.0	2.0

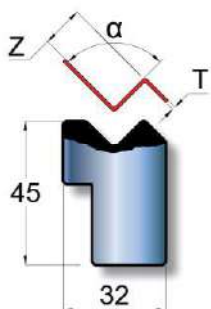


Lunghezze disponibili
Lengths available

415 mm
835 mm

T = Max Spessore
T = Max Thickness

kN/m	Mt	CODE	Z	α	R	T
1000	■	AM 4613	13.0	90°	1.0	2.5
		AM 4614	14.0	90°	1.0	2.5
		AM 4615	15.0	90°	1.0	3.0



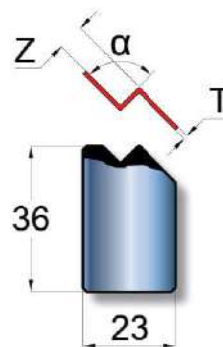
Lunghezze disponibili
Lengths available

415 mm
835 mm

T = Max Spessore
T = Max Thickness

Inserts for AM 4419

kN/m	Mt	CODE	Z	α	R	T
1000	■	AM 4511	1.0	90°	0.3	0.5
		AM 4516	1.5	90°	0.3	0.5
		AM 4521	2.0	90°	0.5	0.8
		AM 4526	2.5	90°	0.5	1.0
		AM 4530	3.0	90°	0.5	1.0
		AM 4535	3.5	90°	0.5	1.2
		AM 4540	4.0	90°	0.5	1.2
		AM 4545	4.5	90°	0.5	1.5
		AM 4550	5.0	90°	0.5	1.5
		AM 4555	5.5	90°	0.5	1.5
		AM 4560	6.0	90°	0.5	1.5
		AM 4565	6.5	90°	0.5	1.5
		AM 4570	7.0	90°	0.5	1.5
		AM 4575	7.5	90°	0.5	1.6
		AM 4580	8.0	90°	0.5	1.6



Lunghezze disponibili
Lengths available

415 mm
835 mm

T = Max Spessore
T = Max Thickness